# Jupiter® Model JM4

# Installation and Operating Manual

Software v1.x

Magnetostrictive Level Transmitter

# FOUNDATION fieldbus<sup>™</sup>







#### **Read this Manual Before Installing**

This manual provides information on the Jupiter<sup>®</sup> magnetostrictive transmitter. It is important that all instructions are read carefully and followed in sequence. Detailed instructions are included in the Installation section of this manual.

#### Conventions Used in this Manual

Certain conventions are used in this manual to convey specific types of information. General technical material, support data, and safety information are presented in narrative form. The following styles are used for notes, cautions, and warnings.

#### Notes

Notes contain information that augments or clarifies an operating step. Notes do not normally contain actions. They follow the procedural steps to which they refer.

#### Cautions

Cautions alert the technician to special conditions that could injure personnel, damage equipment, or reduce a component's mechanical integrity. Cautions are also used to alert the technician to unsafe practices or the need for special protective equipment or specific materials. In this manual, a caution box indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

#### Warnings

Warnings identify potentially dangerous situations or serious hazards. In this manual, a warning indicates an imminently hazardous situation which, if not avoided, could result in serious injury or death.

#### Safety Messages

Follow all standard industry procedures for servicing electrical equipment when working with or around high voltage. Always shut off the power supply before touching any components.

**WARNING!** Explosion hazard. Do not connect or disconnect designs rated Explosion proof or Non-incendive unless power has been switched off and/or the area is known to be non-hazardous.

#### Low Voltage Directive

For use in Installation Category II, Pollution Degree 2. If equipment is used in a manner not specified by the manufacturer, protection provided by the equipment may be impaired.

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#### Warranty

All Magnetrol/Orion electronic level and flow controls are warranted free of defects in materials or workmanship for eighteen months from the date of original factory shipment.

If returned within the warranty period; and, upon factory inspection of the control, the cause of the claim is determined to be covered under the warranty; then, Magnetrol/Orion will repair or replace the control at no cost to the purchaser (or owner) other than transportation.

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The quality assurance system in place at Magnetrol guarantees the highest level of quality throughout the company. Magnetrol is committed to providing full customer satisfaction both in quality products and quality service.

The Magnetrol/Orion quality assurance system is registered to ISO 9001 affirming its commitment to known international quality standards providing the strongest assurance of product/service quality available.







# Jupiter<sup>®</sup> Model JM4 Magnetostrictive Transmitter with FOUNDATION fieldbus<sup>™</sup> Output

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## **1.0** FOUNDATION fieldbus<sup>™</sup> Overview

#### 1.1 Description

FOUNDATION fieldbus<sup>™</sup> is a digital communications system that serially interconnects devices in the field. A Fieldbus system is similar to a Distributed Control System (DCS) with two exceptions:

- Although a FOUNDATION fieldbus<sup>™</sup> system can use the same physical wiring as an existing 4–20 mA device, Fieldbus devices are not connected point to point, but rather are multidropped and wired in parallel on a single pair of wires (referred to as a segment).
- FOUNDATION fieldbus<sup>¬</sup> is a system that allows the user to distribute control across a network. Fieldbus devices are smart and actually maintain control over the system.

Unlike 4–20 mA analog installations in which the two wires carry a single variable (the varying 4–20 mA current), a digital communications scheme such as FOUNDATION fieldbus<sup>®</sup> considers the two wires as a network. The network can carry many process variables as well as other information. The Jupiter Model JM4 is a FOUNDATION fieldbus<sup>®</sup> registered device that communicates with the H1 FOUNDATION fieldbus<sup>®</sup> protocol operating at 31.25 kbits/sec. The H1 physical layer is an approved IEC 61158 standard.

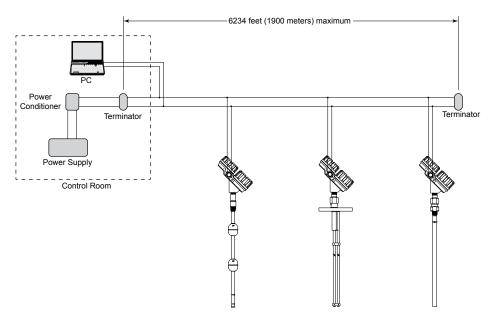


Fig. 1-1. Typical Fieldbus Installation

Details regarding cable specifications, grounding, termination, and other network information can be found in IEC 61158 or the wiring installation application guide AG-140 at **www.fieldbus.org**.

#### **1.2 Device Description (DD)**

An important requirement of Fieldbus devices is the concept of interoperability, defined as "the ability to operate multiple devices in the same system, regardless of manufacturer, without loss of functionality."

Device Description (DD) technology is used to achieve this interoperability. The DD provides extended descriptions for each object and provides pertinent information needed by the host system. DDs are similar to the drivers that your personal computer (PC) uses to operate peripheral devices connected to it. Any Fieldbus host system can operate with a device if it has the proper DD and Common File Format (CFF) for that device.

The most recent DD and CFF files can be found on the FOUNDATION fieldbus<sup>™</sup> web site at www.fieldbus.org or at **www.magnetrol.com**.

NOTE: Consult your host system vendor for any host-specific files that may be needed.

#### **1.2.1** FOUNDATION fieldbus<sup>™</sup> DD Revision Table

Version	Release Date	Compatible with Model JM4 Software
Dev V01 DD V02	February 2015	Version 1.0a or later

#### **1.3 Link Active Scheduler (LAS)**

The default operating class of the Jupiter Model JM4FF with FOUNDATION fieldbus<sup>™</sup> is a Basic device. However, it is capable of being configured as a Link Active Scheduler (LAS).

The LAS controls all communication on a FOUNDATION fieldbus™ segment. It maintains the "Live List" of all devices on a segment and coordinates both the cyclic and acyclic timing.

The primary LAS is usually maintained in the host system, but in the event of a failure, all associated control can be transferred to a backup LAS in a field device such as the Jupiter<sup>®</sup> Model JM4 FF.

#### NOTES:

- 1) The Jupiter Model JM4 is normally shipped from the factory with Device Class set to Basic.
- 2) The operating class can be changed from Basic to LAS using a FOUNDATION fieldbus<sup>™</sup> configuration tool.

#### 1.4 Intrinsic Safety

The H1 physical layer supports Intrinsic Safety (IS) applications with bus-powered devices. To accomplish this, an IS barrier or galvanic isolator is placed between the power supply in the safe area and the device in the hazardous area.

H1 also supports the Fieldbus Intrinsically Safe Concept (FIS-CO) model which allows more field devices in a network. The FISCO model considers the capacitance and inductance of the wiring to be distributed along its entire length. Therefore, the stored energy during a fault will be less and more devices are permitted on a pair of wires. Instead of the conservative entity model, which only allows about 90 mA of current, the FISCO model allows a maximum of 110 mA for Class II C installations and 240 mA for Class II B installations.

FISCO certifying agencies have limited the maximum segment length to 1000 meters because the FISCO model does not rely on standardized ignition curves.

The Jupiter Model JM4 magnetostrictive transmitter is available with entity IS or FISCO IS approvals.

## 2.0 Installation

**Caution:** If equipment is used in a manner not specified by manufacturer, protection provided by equipment may be impaired

This section provides detailed procedures for properly installing, wiring, configuring and, if needed, troubleshooting the Jupiter magnetostrictive level transmitter.

In most cases, externally mounted units will be shipped from the factory attached to the Orion Instruments<sup>®</sup> magnetic level indicator.

#### 2.1 Installation Prep

#### 2.1.1 Factory Mounting & Pre-configuration

All Jupiter Model JM4 transmitters sold with Orion Instruments magnetic level indicators (MLIs) are shipped pre-mounted and pre-configured. The span for 4-20 mA and HART or Foundation fieldbus is set to the span of the process connections on the MLI. For instructions on how to re-configure the transmitter, see Section 2.5 Configuration.

## 2.1.2 Unpacking

Unpack the instrument carefully. Inspect all units for damage. Report any concealed damage to carrier within 24 hours. Check the contents against the packing slip and purchase order. Check and record the serial number for future reference when ordering parts.

**Caution:** Do not discard the shipping container until all parts are accounted for and inspected.

#### 2.1.3 Electrostatic Discharge Handling

Magnetrol/Orion's electronic instruments are manufactured to the highest quality standards. These instruments use electronic components that may be damaged by static electricity present in most work environments.

The following steps are recommended to reduce the risk of component failure due to electrostatic discharge.

- Ship and store circuit boards in anti-static bags. If an antistatic bag is not available, wrap the board in aluminum foil. Do not place boards on foam packing materials.
- Use a grounding wrist strap when installing and removing circuit boards. A grounded workstation is recommended.
- Handle circuit boards only by the edges. Do not touch components or connector pins.
- Make sure that all electrical connections are completely made and none are partial or floating. Ground all equipment to a reliable earth ground.

## 2.1.4 Site Preparation (Power Supply)

Each Jupiter magnetostrictive transmitter is built to match the specifications required within the defined model number. Wiring terminations will need to be made and the configuration will need to be accomplished.

Ensure that the power to be supplied to the instrument is the same voltage (24 VDC) as ordered with the instrument, and that the wiring between the power supply and the Jupiter transmitter is correct for the type of installation.

#### NOTE: Applying incorrect voltage will damage the unit.

When installing the Jupiter transmitter in a general purpose or hazardous area, all local, state, and federal regulations and guidelines must be observed. See *Wiring, Section 2.4*.

## 2.1.5 Equipment and Tools

To attach a Jupiter transmitter to an existing MLI or direct insertion model, you may need the following tools:

• 5/16" Nut-Driver (for tightening the mounting clamps)



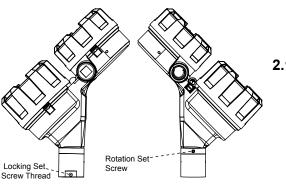


Fig. 2-1. Side Views of Transmitter Head

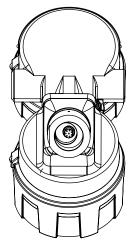


Fig. 2-2. Transmitter Head Connection From Below

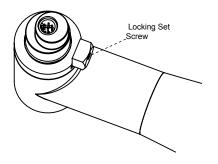


Fig. 2-3. Probe Connection From Above

- Screwdriver and assorted hand tools for making conduit and electrical connections.
- Tape measure or ruler if configuring via Set 4 mA and Set 20 mA display screens.
- Digital multimeter or DVM to troubleshoot supply voltage problems.
- 2.5 mm Allen key to tighten transmitter to probe connection.

#### 2.1.6 **Remote Mount Transmitter Head**

For applications with possible clearance or transmitter accessibility issues, the JM4 is available with a remote mount transmitter head. This transmitter head comes with a 3 or 12 ft (0.91 or 3.66 m) heavily shielded cable and can be mounted onto nearby objects.

NOTE: Not available for explosion proof units.

#### 2.1.7 **Hi-Temp Configurations and Temp Limits**

The hi-temp JM4 transmitter is capable of operating in process temperatures between -50 and +800 °F (-46 to +427 °C). Keep in mind that the hi-temp JM4 has a neck extending 9<sup>1</sup>/<sub>4</sub>" (23.5 cm) from the probe to the transmitter head (as opposed to 5<sup>1</sup>/<sub>4</sub>" or 13.3 cm for the standard JM4), so height restrictions

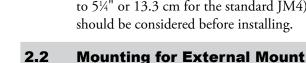
# **Mounting for External Mount**

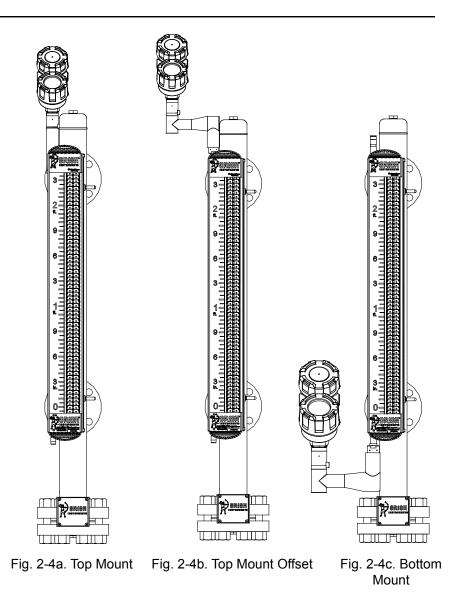
#### 2.2.1 Mounting Transmitter Head

To attach the JM4 transmitter head to the probe, place the female transmitter connection over the male probe connection, and rotate until the pins slide into place. Use a 2.5 mm Allen key to hand tighten locking set screws (Figure 2-1) to secure the transmitter head in place. Once secured, rotate display until its in the desired position. If transmitter head rotation is not desired, tighten the rotation set screw, also with a 2.5 mm Allen key.

#### 2.2.2 Available Configurations

The externally mounted Jupiter Model JM4 transmitter is available with a variety of configurations and mounting options. These include (in order from left to right in Fig. 2-4) top-mount, top-mount offset, bottom-mount offset. All of these configurations are available with one or two magnetic floats (two floats are necessary to measure total AND interface level).





## 2.2.3 Securing the Transmitter to the MLI =

Each externally mounted JM4 transmitter is provided with a set of clamps (two or more, depending on probe length) for securing to the MLI chamber. If the JM4 was ordered with an Orion MLI, it will be shipped pre-mounted, but if the transmitter was ordered separately, then it can be secured using the following steps.

- 1. Place the Jupiter transmitter and mounting clamps in a convenient location.
- 2. Position the Jupiter transmitter on the side of the MLI where it will be attached. Mark the location and the exact area where the clamps will be attached to hold the Jupiter in place. The probe should extend above and below the process connections to ensure full coverage of the desired measuring span.
- 3. Attach the lower clamp and tighten so that it remains in place, but loose enough so that there is still room to place the guide tab from the Jupiter between the inside of the clamp and the outer diameter of the MLI chamber.

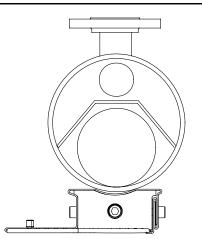


Fig. 2-5a. Aurora Cross-section

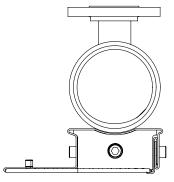


Fig. 2-5b. Atlas Cross-section

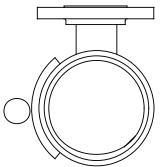


Fig. 2-6a. Insulation Pad

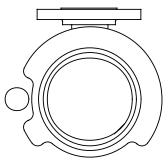


Fig. 2-6b. Insulation Blanket

- 4. The upper clamp will need to be open to a large enough diameter to be able to mount to the MLI as well as the probe. The upper clamp should be positioned just above the <sup>3</sup>/<sub>4</sub>" NPT threads.
- 5. Mount the Jupiter guide pin in the lower clamp and tighten. If necessary, use strapping tape to temporarily hold in place on the MLI.
- 6. Position the upper clamp to attach the unit to the MLI and tighten.
- 7. Discard any tape temporarily holding the Jupiter to the MLI.

# 2.2.4 Installation on Atlas<sup>™</sup> vs. Aurora<sup>®</sup>

When mounting the Jupiter model JM4 transmitter onto the outside of an MLI, float proximity must be taken into account. For an Orion Atlas MLI, the distance between the float and the chamber wall is the same all around the chamber, so the transmitter could be placed anywhere. However, for an Aurora MLI, the chamber is divided into two sections: the float section and the magnetostrictive probe/gas-bypass section (see Figure 2-5a). Because of this, the transmitter must specifically placed as close to the float section as possible, to ensure proper signal strength.

# 2.2.5 Insulation

For personnel and equipment protection, high-temperature insulation is available with JM4 transmitters. Insulation pads provide protection for the transmitter only, whereas insulation blankets cover the entire chamber, which can help protect personnel from elevated temperatures.

To install a JM4 with an insulation pad, first secure pad to the chamber, then secure the transmitter over the pad (see Figure 2-6a). To install a JM4 with an insulation blanket, secure the blanket over the chamber, then be sure to place the transmitter in the smaller of the two grooves, leaving the larger groove for visual indication (see Figure 2-6b).

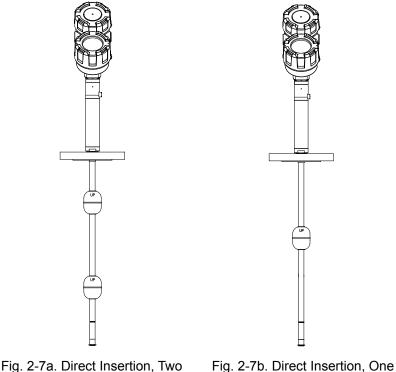
# 2.2.7 Vibration Kit

For applications in which vibration is an issue, the Jupiter model JM4 is available with a vibration absorption kit.

#### **2.3 Mounting for Direct Insertion**

#### 2.3.1 Available Configurations

The direct insertion version of the JM4 transmitter has several available configurations as well. As with external-mount, direction insertion JM4 is available with one or two floats. JM4 can be installed in external chambers or into the main vessel. It is also available with a centering disc and/or stilling well to keep the probe in position.



Floats

Fig. 2-7b. Direct Insertion, One Float

#### 2.3.2 Float Installation

Use caution when handling probes to ensure probe is not bent during installation. A bend in the probe may prevent float from traveling freely up and down the probe.

- 1. Verify float will pass through vessel opening, if not, it will be necessary to attach the float after the probe is installed.
- 2. Carefully insert probe into vessel and thread or bolt to the mating connection as appropriate.
- 3. The float is held on the probe by a C-clip inserted into a groove machined into the tip of the probe. The float is attached or removed by removing and reinserting the C-clip. To ensure proper float orientation, the float is marked "UP".
- NOTE: When placing floats on probe, make sure the side marked "UP" is facing up. If there are two floats, make sure the total level float (the lighter float) is on top, and the interface float (the heavier float) is on the bottom.

#### 2.3.3 Centering Disc

All Jupiter model JM4 transmitters that come with a stilling well are also provided with a centering disc to prevent the probe from making contact with the stilling well.

#### 2.4 Wiring

**Caution:** FOUNDATION fieldbus versions of the JUPITER Model JM4 transmitter operate at 9-17.5 VDC. Higher voltages will damage the transmitter.

Wiring connections between the power supply and the Jupiter Model JM4 transmitter should be made using 18-22 AWG shielded twisted pair instrument cable. Connections are made to the terminal strip and the ground connections within the top enclosure compartment.

The directions for wiring the Jupiter transmitter depend on the applications:

- General Purpose or Non-Incendive (Cl I, Div. 2)
- Intrinsically Safe
- Explosion Proof

For more technical details, refer to Fieldbus Foundation.

#### WARNING! Explosion hazard. Do not disconnect equipment unless power has been switched off or the area is known to be non-hazardous.

#### 2.4.1 General Purpose or Non-Incendive (CI I, Div. 2) =

A general purpose installation does not have flammable media present.

Areas rated Non-Incendive (Cl I, Div. 2) have flammable media present only under abnormal conditions.

No special electrical connections are required.

**Caution:** If flammable media is contained in the vessel, the transmitter must be installed per Class I, Div 1 standards of area classification.

To install General Purpose or Non-Incendive wiring:

- 1. Remove the cover from the wiring compartment of the transmitter. Install the conduit plug in the unused opening and use PTFE tape/sealant to ensure a liquid-tight connection.
- 2. Install a conduit fitting and pull the supply wires.
- 3. Connect shield to an earth ground at power supply.
- 4. Connect an earth ground wire to the nearest green ground screw (not shown in illustration).
- 5. Connect the positive supply wire to the (+) terminal and the negative supply wire to the (-) terminal.

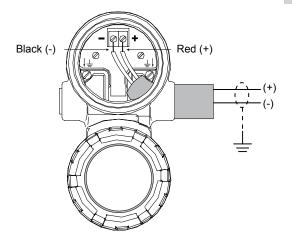


Fig. 2-8. Wiring Diagram

6. Replace and tighten the cover to the transmitter wiring compartment before applying power.

## 2.4.2 Intrinsically Safe (FISCO)

An Intrinsically Safe (IS) installation potentially has flammable media present. An approved IS barrier must be installed in the non-hazardous (safe) area to limit the available energy out to the hazardous area. *See Agency Specifications Section 5.4.2.* 

#### To install Intrinsically Safe wiring:

- 1. Ensure that the IS barrier is properly installed in the safe area (refer to local plant or facility procedures). Complete the wiring from the power supply to the barrier and from the barrier to the JM4 transmitter.
- 2. Remove the cover from the wiring compartment of the transmitter. Install the conduit plug in the unused opening and use PTFE tape/sealant to ensure a liquid-tight connection.
- 3. Install a conduit fitting and pull the supply wires.
- 4. Connect shield to an earth ground at power supply.
- 5. Connect an earth ground wire to the nearest green ground screw (not shown in illustration).
- 6. Connect the positive supply wire to the (+) terminal and the negative supply wire to the (-) terminal.
- 7. Replace and tighten the cover to the wiring compartment of the transmitter before applying power.

#### 2.4.3 Explosion Proof

Explosion Proof (also referred to as XP or flameproof) is another method of designing equipment for installation into hazardous areas. A hazardous location is an area in which flammable gases or vapors are (or may be) present in the air in quantities sufficient to produce explosive or ignitable mixtures

The wiring for the transmitter must be contained in Explosion Proof conduit extending into the safe area.

- Due to the specialized design of the JM4 transmitter, no Explosion Proof conduit fitting (EY seal) is required within 18" of the transmitter.
- An Explosion Proof conduit fitting (EY seal) is required between the hazardous and safe areas.

#### To install Explosion Proof transmitter:

- 1. Install Explosion Proof conduit from the safe area to the conduit connection of the JM4 transmitter (refer to the local plant or facility procedures).
- 2. Remove the cover from the wiring compartment of the transmitter.
- 3. Connect shield to an earth ground at the power supply.

- 4. Connect an Earth ground wire to the nearest green ground screw per local electrical code (not shown in illustration).
- 5. Connect the positive supply wire to the (+) terminal and the negative supply wire to the (-) terminal.
- 6. Replace and tighten the cover to the wiring compartment of the transmitter before applying power.

#### 2.5 Configuration

Although the Jupiter Model JM4 transmitter can be delivered pre-configured from the factory, it can also be easily reconfigured in the shop or at the installation using the local LCD/Keypad, HART communicator, or PACT*ware*/DTM. Bench configuration provides a convenient and efficient way to set up the transmitter before going to the tank site to complete the installation.

Before configuring any transmitter, collect all operating parameters information.

Apply power to the transmitter and follow the step-by-step procedures below for the menu-driven transmitter display. *See Sections 2.5.2* 

#### 2.5.1 Bench Configuration

The Jupiter Model JM4 transmitter can be easily configured at a test bench by connecting a standard 24 VDC power supply directly to the transmitter terminals as shown. An optional digital multimeter is shown in the event that mA current measurements are desired.

- NOTE: Current measurements taken at these test points are an approximate value. Accurate current readings should be taken with the digital multimeter directly in series with the loop.
- NOTE: When using a handheld communicator for configuration, a minimum 250-ohm line load resistance is required. Refer to your communicator manual for additional information.
- NOTE: The transmitter can be configured without the probe. Please disregard the "No Probe" diagnostic indicator that will appear.

## 2.5.2 Menu Navigation and Data Entry

The four push buttons offer various forms of functionality for navigation and data entry.

The Model JM4 user interface is hierarchical in nature, best described as a tree structure. Each level in the tree contains one or more items. Items are either menu labels or parameter names.

- Menu labels are presented in all capital letters
- Parameters are capital words

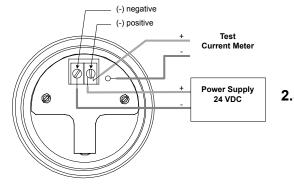


Fig. 2-9. G.P./I.S./Explosion Proof Model

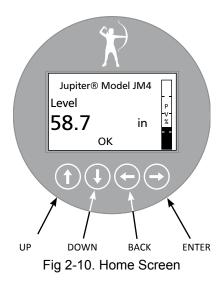




Fig. 2-11. Main Menu

## 2.5.2.1 Navigating the Menu

- $\hat{\mathbf{U}}$  **UP** moves to the previous item in the menu branch.
- **DOWN** moves to the next item in the menu branch.
- BACK moves back one level to the previous (higher) branch item.
- Senter enters into the lower level branch or switches to the entry mode. Holding the ENTER down on any highlighted menu name or parameter will show help text for the item.

# 2.5.2.2 Data Selection

This method is used for selecting configuration data from a specific list.

- Senter allows modification of that selection.
- $\hat{\Upsilon}$  UP and  $\stackrel{p}{\downarrow}$  DOWN to choose new data selection.
- Senter to confirm selection.

Use  $\triangleleft$  **BACK** (Escape) key at any time to abort the procedure and escape to previous branch item.

# 2.5.2.3 Entering Numeric Data Using Digit Entry

This method is used to input numeric data, e.g., Probe Length, set 4mA and set 20mA.

Push Button		Keystroke Action	
0	Up	Moves up to the next highest digit (0,1,2,3,,9 or decimal point). If held down the digits scroll until the push button is released.	
0	Down	Moves down to the next lowest digit (0,1,2,3,,9 or decimal point). If held down the digits scroll until the push button is released.	
Ð	Back	Moves the cursor to the left and deletes a digit. If the cursor is already at the leftmost position, then the screen is exited without changing the previously saved value.	
•	Enter	Moves the cursor to the right. If the cursor is located at a blank character position, the new value is saved.	

All numeric values are left-justified, and new values are entered from left to right. A decimal point can be entered after the first digit is entered, such that .9 is entered as 0.9.

Some configuration parameters can have a negative value. In this case, the leftmost position is reversed for the sign (either "-" for a negative value, or "+" for a positive value).

#### 2.5.2.4 Entering Numeric Data Using Increment/Decrement

Use this method to input the following data into parameters such as Damping and Failure Alarm.

Push	Button	Keystroke Action	
0	Up	Increments the displayed value. If held down the digits scroll until the push button is released. Depending on which screen is being revised, the in- crement amount may increase by a factor of 10 after the value has been incremented 10 times.	
Image: Optimized statedigits scroll until the push button is released.Image: Optimized stateDownDownDepending on which screen is being revised, the		Depending on which screen is being revised, the decrement amount may increase by a factor of 10	
0	Back	Returns to the previous menu without changing the original value, which is immediately redisplayed.	
€	Enter	Accepts the displayed value and returns to the previous menu.	

#### 2.5.2.5 Entering Character Data

This method is used for parameters requiring alphanumeric character entry, such as for entering tags, etc.

General Menu Notes:

Push	Button	Keystroke Action	
0	Up	Moves to the previous character (ZYXW). If held down, the characters scroll until the push button is released.	
0	Down	Moves to the next item character (ABCD). If neld down, the characters scroll until the push button s released.	
C	Back	Moves the cursor back to the left. If the cursor is already at the leftmost position, then the screen is exited without changing the original tag characters.	
•	Enter	Moves the cursor forward to the right. If the cursor is at the rightmost position, then the new tag is saved.	

#### 2.5.3 Password Protection

The Jupiter Model JM4 transmitter has three levels of password protection to restrict access to certain portions of the menu structure that affect the operation of the system. The user password can be changed to any numerical value up to 59999. When the transmitter is programmed for password protection, a password is required whenever configuration values are changed.

#### User Password

The User Password allows the customer to limit access to the basic configuration parameters.

The default User Password installed in the transmitter at the factory is 0. With a password of 0, the transmitter is no longer password protected, and any value in the basic user menus can be adjusted without entering a confirming password.

NOTE: If a User is not known or has been misplaced, the menu item New Password in the DEVICE SETUP/ADVANCED CONFIG menu displays an encrypted value representing the present password. Contact Technical Support with this encrypted password to retrieve the original User Password.

#### **Advanced Password**

Certain portions of the menu structure that contain more advanced parameters are further protected by an Advanced Password.

This password will be provided when necessary, by Factory technical support.

#### **Factory Password**

Calibration-related and other factory settings are further protected by a Factory Password.

## 2.5.4 Model JM4 Menu: Step-By-Step Procedure

The following tables provide a complete explanation of the software menus displayed by the JM4 transmitter. The menu layout is similar between the local Keypad/LCD interface, the DD, and the DTM.

Use these tables as a step-by-step guide to configure the transmitter based on the desired measurement type from the following selections:

- Level Only
- Interface Only
- Interface & Level
- Level & Volume

#### HOME SCREEN

The Home Screen consists of a "slide show" sequence of Measured Values screens which are rotated at 2-second intervals. Each Home Measured Value screen can present up to four information items:

- Physical Device Tag
- Measured Value Label, Numerical Value, Units
- Status will be displayed as text or optionally with NAMUR NE 107 symbol
- Primary Value Bar Graph (shown in %)

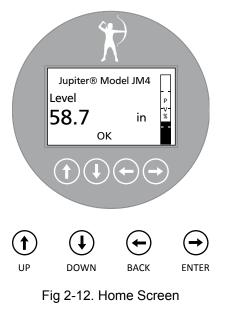




Fig. 2-13. Device Setup Menu

The Home Screen presentation can be customized by viewing or hiding some of these items.

Figure 2-12 is an example of a Home Screen for a Model JM4 configured for a Level Only application.

#### MAIN MENU

Pressing any key on the Home Screen will present the Main Menu, consisting of three basic menu labels shown in all capital letters.

- DEVICE SETUP
- DIAGNOSTICS
- MEASURED VALUES

As shown, the reverse video represents a cursor identifying the selected item, which will appear in reverse video on the LCD. The actions of the keys at this point are:

Push Button		Keystroke Action	
Ĵ	Up	No action, as the cursor is already at the first item in the MAIN MENU	
Ø	Down	Moves the cursor to DIAGNOSTICS	
Ð	Back	Moves back to HOME SCREEN, the level above MAIN MENU	
•	Enter	Presents the selected item, DEVICE SETUP	

NOTES:

- 1. Items and parameters that are shown in lower level menus will depend on the Measurement Type chosen. Those parameters not applicable to the present Measurement Type will be hidden.
- 2. Holding down the Enter key when the cursor is highlighted over a parameter or menu will provide additional information about that item.

#### **DEVICE SETUP**

Choosing DEVICE SETUP from the MAIN MENU will result in an LCD presentation as shown at left.

The small down arrow shown at the right hand side of the screen is the indication that more items are available below and can be accessed by pressing the DOWN key.

Section 2.5.6 shows the entire tree menu for the Model JM4 DEVICE SETUP Menu.

#### MEASURED VALUES

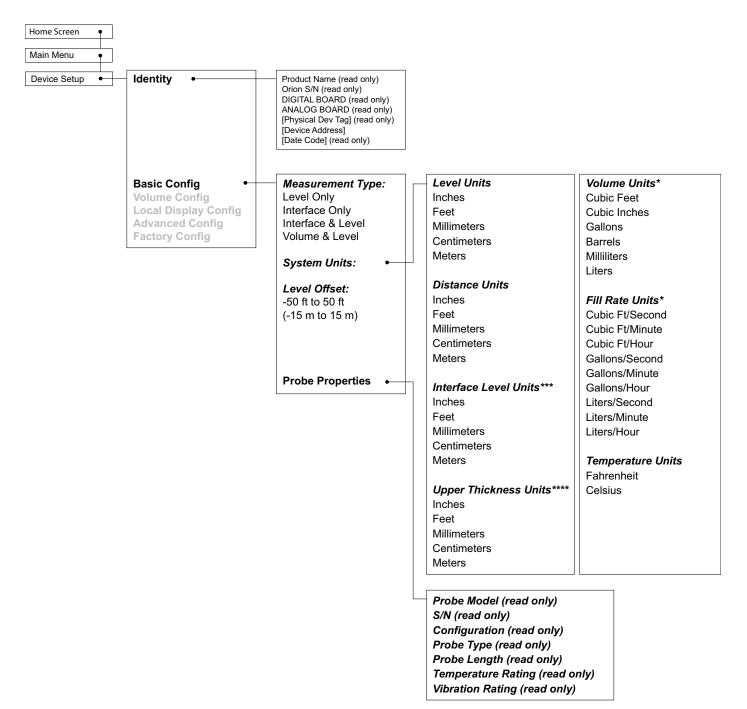
Allows the user to scroll through all of the available measured values for the measurement type chosen.

#### 2.5.5 Auto-Configuration/Reset New Probe Diagnostic

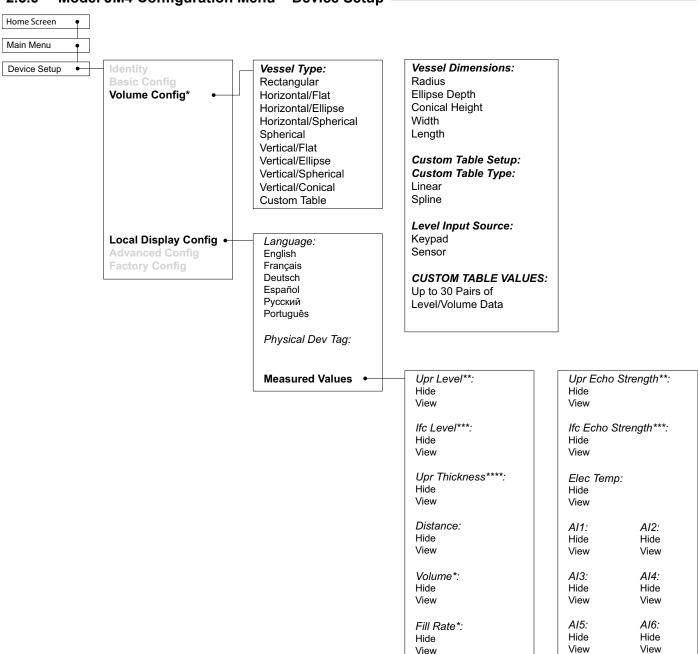
Each JM4 probe has its own set of configuration parameters stored inside. With these parameters, it is possible to auto-configure the transmitter using the following steps.

- 1. Connect the new probe to the transmitter.
- 2. The home screen will display a "Device Failure New Probe" message in alternating video on the screen.
- 3. Pressing any key will bring the user directly to the "Clear New Probe Diagnostic" line in the Device Setup\Advanced Config\ Probe Params menu.
- NOTE: Clear New Probe Diagnostic will replace current settings with those needed to properly use the newly attached probe. Before executing, consider saving a file containing your current Basic Config, I/O Config, and Local Display Config settings for reference using the DTM or a handheld communicator.
  - 4. Press the Enter key to initiate the clearing process.

#### 2.5.6 Model JM4 Configuration Menu – Device Setup



- \*\*\* Only available when Measurement Type = Interface Only or Interface & Level
- \*\*\*\* Only Available when Measurement Type = Interface & Level



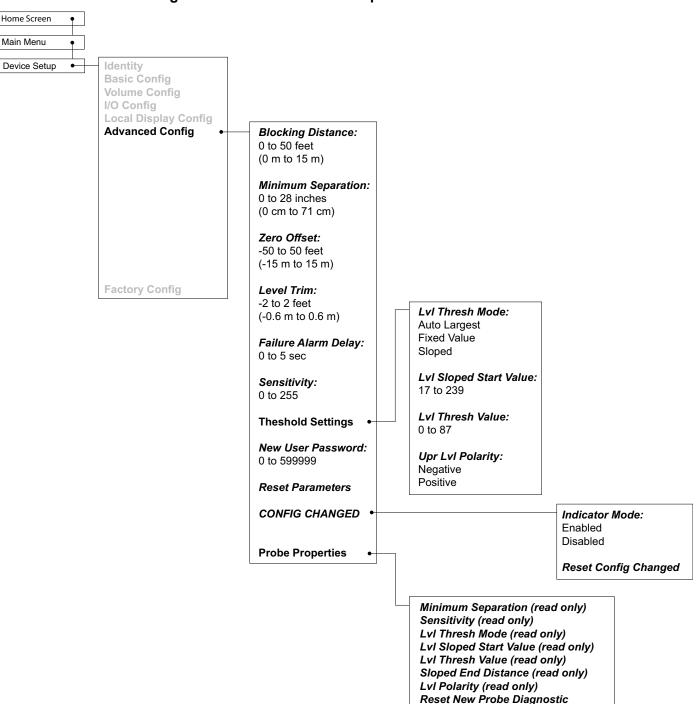
#### 2.5.6 Model JM4 Configuration Menu – Device Setup

\* Only available when Measurement Type = Volume & Level

\*\* Not available when Measurement Type = Interface Only

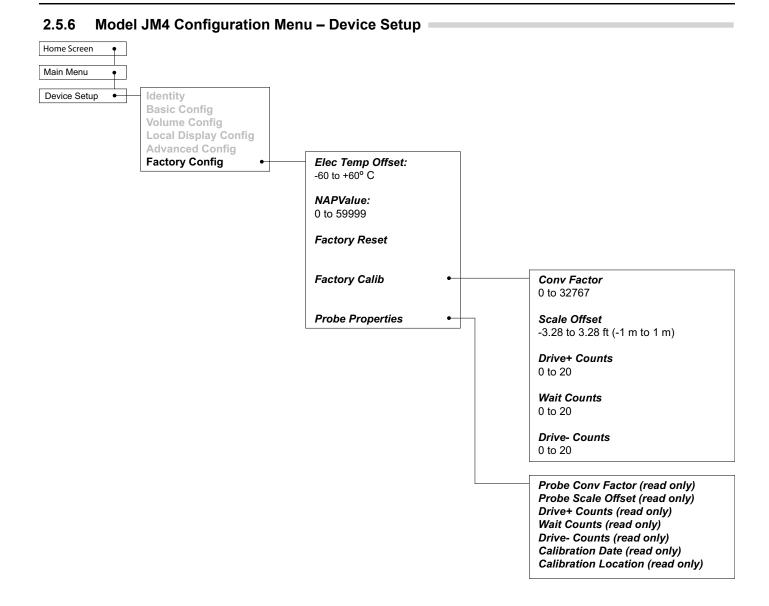
\*\*\* Only available when Measurement Type = Interface Only or Interface & Level

\*\*\*\* Only Available when Measurement Type = Interface & Level



#### 2.5.6 Model JM4 Configuration Menu – Device Setup

- \* Only available when Measurement Type = Volume & Level
- \*\* Not available when Measurement Type = Interface Only
- \*\*\* Only available when Measurement Type = Interface Only or Interface & Level
- \*\*\*\* Only Available when Measurement Type = Interface & Level



\* Only available when Measurement Type = Volume & Level

\*\* Not available when Measurement Type = Interface Only

- \*\*\* Only available when Measurement Type = Interface Only or Interface & Level
- \*\*\*\* Only Available when Measurement Type = Interface & Level

# 3.0 Function Blocks

#### 3.1 Overview

The function of a FOUNDATION fieldbus<sup>™</sup> device is determined by the arrangement of a system of blocks defined by the Fieldbus Foundation. The types of blocks used in a typical User Application are described as either Standard or Advanced.

Function Blocks are built into the FOUNDATION fieldbus<sup>™</sup> devices as needed to provide the desired control system behavior. The input and output parameters of function blocks can be linked over the Fieldbus and there can be numerous function blocks in a single User Application.

The Jupiter Model JM4FF is a Magnetostrictive level transmitter with the following standard FOUNDATION fieldbus<sup>™</sup> Function Blocks:

- One (1) Resource Block (RB)
- Two (2) Custom Transducer Blocks (TB)
- Six (6) Analog Input Function Blocks (AI)
- Two (2) PID Blocks (PID)

#### With Advanced Function Blocks:

- One (1) Integrator Block (IT)
- One (1) Arithmetic Block (AR)
- One (1) Input Selector Block (IS)
- One (1) Signal Characterizer Block (SC)

The idea of Function Blocks, which a user can customize for a particular application, is a key concept of Fieldbus topology. Function Blocks consist of an algorithm, inputs and outputs, and a user-defined name.

The Transducer Block (TB) output is available to the network through the Analog Input (AI) blocks. Refer to Section 3.3 for additional information on the Transducer Blocks.

The AI blocks take the TB values and make them available as an analog value to other function blocks. The AI blocks have scaling conversion, filtering, and alarm functions.

Refer to Section 3.4 for additional information on the Analog Input Blocks.

The End User needs the Process Variable value as an Analog Input to their fieldbus network.

#### 3.1.1 Universal Fieldbus Block Parameters

The following are general descriptions of the parameters common to all blocks. Additional information for a given parameter is described later in that specific block section.

**ST\_REV (static data revision):** a read only parameter that gives the revision level of the static data associated with the block. This parameter will be incremented each time a static parameter attribute value is written and is a vehicle for tracking changes in static parameter attributes.

**TAG\_DESC (tag descriptor):** a user assigned parameter that describes the intended application of any given block.

**STRATEGY:** a user assigned parameter that identifies groupings of blocks associated with a given network connection or control scheme.

**ALERT\_KEY:** a user assigned parameter which may be used in sorting alarms or events generated by a block.

**MODE\_BLK:** a structured parameter composed of the actual mode, the target mode, the permitted mode(s), and the normal mode of operation of a block.

- Target: The mode to "go to"
- Actual: The mode the "block is currently in"
- Permitted: Allowed modes that target may take on
- Normal: Most common mode for target

#### NOTES:

- It may be required to change the the MODE\_BLK target parameter to OOS (out of service) to change configuration parameters in that specific function block. (When in OOS, the normal algorithm is no longer executed and any outstanding alarms are cleared.)
- 2) All blocks must be in an operating mode for the device to operate. This requires the Resource Block and the Transducer Block to be in "AUTO" before the specific function block can be placed in a mode other than OOS (out of service).

**BLOCK\_ERR:** a parameter that reflects the error status of hardware or software components associated with, and directly affecting, the correct operation of a block.

NOTE: A BLOCK\_ERR of "Simulation Active" in the Resource Block does not mean simulation is active—it merely indicates that the simulation (hardware) enabling jumper is present and soft simulation disable is set to NO. (Refer to Section 3.4.5 for additional information).

#### 3.2 Resource Block

The RESOURCE BLOCK describes the characteristics of the FOUNDATION fieldbus<sup>™</sup> device such as the device name, manufacturer, and serial number. As it only contains data specific to the Jupiter Model JM4 FF transmitter, it has no control function.

#### 3.2.1 Resource Block Parameters

NOTE: The Resource Block has no control function.

**MODE\_BLK:** Must be in AUTO in order for the remaining blocks in the transmitter to operate.

NOTE: A Resource Block in "out of service" will stop all function block execution in the transmitter.

**RS\_STATE:** Identifies the state of the RESOURCE block state machine. Under normal operating conditions, it should be "On-Line."

**DD\_RESOURCE:** A string identifying the tag of the resource that contains the Device Description for this device.

MANUFAC\_ID: Contains Magnetrol International's FOUNDATION fieldbus<sup>™</sup> manufacturer's ID number, which is 0x000156.

**DEV\_TYPE:** The model number of the Jupiter Model JM4 FF transmitter (0x0005). It is used by the Host System and other fieldbus interface devices to locate the Device Descriptor (DD) file.

**DEV\_REV:** Contains the firmware revision of the Jupiter Model JM4 FF transmitter and is used by the Host System and other fieldbus interface devices to correctly select the associated DD.

**DD\_REV:** Contains the revision of the DD associated with the version of firmware in the Jupiter Model JM4 FF transmitter. It is used by the Host System and other Fieldbus interface devices to correctly select the associated DD.

**RESTART:** Default and Processor are the available selections. Default will reset the Model JM4 to the default factory block configuration.

NOTE: As RESTART DEFAULT will set most function block configuration parameters to their default values. Devices need to be reconfigured following activation of this function.

**FEATURES:** A list of the features available in the transmitter, such as Reports and Soft Write Lock.

FEATURES\_SEL: Allows the user to turn Features on or off.

**CYCLE\_TYPE:** Identifies the block execution methods that are available.

**CYCLE\_SEL:** Allows the user to select the block execution method.

**MIN\_CYCLE\_T:** The time duration of the shortest cycle interval. It puts a lower limit on the scheduling of the resource.

**NV\_CYCLE\_T:** The minimum time interval between copies of non-volatile (NV) parameters to NV memory. NV memory is only updated if there has been a significant change in the dynamic value and the last value saved will be available for the restart procedure.

NOTE: After completing a download, allow several seconds before removing power from the Jupiter Model JM4 FF transmitter to ensure that all data has been saved.

**FREE\_SPACE:** Shows the amount of available memory for further configuration. The value is zero percent in a pre-configured device.

**FREE\_TIME:** The amount of the block processing time that is free to process additional blocks.

**SHED\_RCAS:** The time duration at which to give up computer writes to function block RCas locations.

**SHED\_ROUT:** The time duration at which to give up computer writes to function block ROut locations.

**FAULT\_STATE, SET\_FSTATE, CLR\_FSTATE:** These only apply to output function blocks. (The Model JM4FF has no output function blocks).

**MAX\_NOTIFY:** The maximum number of alert reports that the transmitter can send without getting a confirmation.

**LIM\_NOTIFY:** the maximum numbers of unconfirmed alert notify messages allowed. No alerts are reported if set to zero.

**CONFIRM\_TIME:** the time that the transmitter will wait for confirmation of receipt of a report before trying again. Retry will not occur if CONFIRM\_TIME = 0.

**WRITE\_LOCK:** When set to LOCKED, will prevent any external change to the static or non-volatile data base in the Function Block Application of the transmitter. Block connections and calculation results will proceed normally, but the configuration will be locked.

**UPDATE\_EVT (Update Event):** Is an alert generated by a write to the static data in the block.

**BLOCK\_ALM (Block Alarm):** Is used for configuration, hardware, connection, or system problems in the block. The cause of any specific alert is entered in the subcode field.

ALARM\_SUM (Alarm Summary): Contains the current alert status, the unacknowledged states, the unreported states, and the disabled states of the alarms associated with the block. **ACK\_OPTION (Acknowledge Option):** Selects whether alarms associated with the block will be automatically acknowledged.

**WRITE\_PRI (Write Priority):** The priority of the alarm generated by clearing the write lock.

**WRITE ALM (Write Alarm):** The alert generated if the write lock parameter is cleared.

**ITK\_VER (ITK Version):** Contains the version of the Interoperability Test Kit (ITK) used by the Fieldbus Foundation during their interoperability testing.

#### 3.2.2 Additional Resource Block Parameters

Additional parameters are available within the resource block for use with NE-107 to aid in communicating device conditions to the user.

**FD\_VER:** Major version of the Field Diagnostic specification to which this device conforms.

**FD\_FAIL\_ACTIVE:** For error conditions that have been selected for the FAIL alarm category, this parameter reflects those that have been detected as active.

**FD\_OFFSPEC\_ACTIVE:** For error conditions that have been selected for the OFFSPEC alarm category, this parameter reflects those that have been detected as active.

**FD\_MAINT\_ACTIVE:** For error conditions that have been selected for the MAINT alarm category, this parameter reflects those that have been detected as active.

**FD\_CHECK\_ACTIVE:** For error conditions that have been selected for the CHECK alarm category, this parameter reflects those that have been detected as active.

**FD\_FAIL\_MAP:** Maps conditions to be detected as active for the FAIL alarm category.

**FD\_OFFSPEC\_MAP:** Maps conditions to be detected as active for the OFFSPEC alarm category.

**FD\_MAINT\_MAP:** Maps conditions to be detected as active for the MAINT alarm category.

**FD\_CHECK\_MAP:** Maps conditions to be detected as active for the CHECK alarm category.

**FD\_FAIL\_MASK:** Used to suppress an alarm from being broadcast for single or multiple conditions that are active in the FAIL alarm category.

**FD\_OFFSPEC\_MASK:** Used to suppress an alarm from being broadcast for single or multiple conditions that are active in the OFFSPEC alarm category.

**FD\_MAINT\_MASK:** Used to suppress an alarm from being broadcast for single or multiple conditions that are active in the MAINT alarm category.

**FD\_CHECK\_MASK:** Used to suppress an alarm from being broadcast for single or multiple conditions that are active in the CHECK alarm category.

**FD\_FAIL\_ALM:** Used to broadcast a change in the associated active conditions, which are not masked, for the FAIL alarm category.

**FD\_OFFSPEC\_ALM:** Used to broadcast a change in the associated active conditions, which are not masked, for the OFFSPEC alarm category.

**FD\_MAINT\_ALM:** Used to broadcast a change in the associated active conditions, which are not masked, for the MAINT alarm category.

**FD\_CHECK\_ALM:** Used to broadcast a change in the associated active conditions, which are not masked, for the CHECK alarm category.

FD\_FAIL\_PRI: Specifies the priority of the FAIL alarm category.

**FD\_OFFSPEC\_PRI:** Specifies the priority of the OFFSPEC alarm category.

**FD\_MAINT\_PRI:** Specifies the priority of the MAINT alarm category.

**FD\_CHECK\_ALM:** Used to broadcast a change in the associated active conditions, which are not masked, for the CHECK alarm category.

FD\_FAIL\_PRI: Specifies the priority of the FAIL alarm category.

**FD\_OFFSPEC\_PRI:** Specifies the priority of the OFFSPEC alarm category.

**FD\_MAINT\_PRI:** Specifies the priority of the MAINT alarm category.

**FD\_CHECK\_PRI:** Specifies the priority of the CHECK alarm category.

**FD\_SIMULATE:** Diagnostic conditions can be manually supplied when simulation is enabled.

**FD\_RECOMMEN\_ACT:** Describes what actions can be taken to address an active diagnostic condition.

**FD\_EXTENDED\_ACTIVE\_1:** For error conditions that have been selected in the Extended\_Map\_1 parameter, this parameter reflects those that have been detected as active.

**FD\_EXTENDED\_MAP\_1:** Allows the user finer control in selecting multiple conditions contributing to a single condition that may be mapped for the various alarm categories.

Manufacturer-Specific Parameters

**SOFT\_SIMULATION\_DISABLE:** If set to yes, enabling of simulation is disallowed regardless of the presence of the simulation jumper, and the "simulation" indicator will be cleared in the Block Error parameter. If set to no, simulation can only be enabled if the simulation jumper is present which also sets the "simulation" indicator in the Block Error parameter.

**SERIAL\_NUMBER:** Read-only parameter that corresponds to "Magnetrol Serial Number" in the Transducer Block.

**FIRMWARE\_VERSION:** Read-only parameter that corresponds to "Firmware Version" in the Transducer Block.

HARDWARE\_VERSION: Read-only parameter that corresponds to "Hardware Version" in the Transducer Block.

#### 3.3 Transducer Block

The TRANSDUCER block contained within the Jupiter Model JM4 FF transmitter is a custom block containing parameters that are pertinent to the transmitter itself.

TRANSDUCER Block 1 (used for level and interface operation) contains information such as the Configuration, Diagnostics, Calibration data, output level and Status information.

TRANSDUCER Block 2 contains volume parameters.

The read-only parameters and read-write parameters within the TB are grouped in a useful configuration.

- The read-only parameters report the block status and operation modes.
- The read-write parameters affect the operation of the function block and the transmitter itself.
- NOTE: The TB will automatically be changed to "Out of Service" when the local interface (keypad) is used to change a parameter online. The TB must be manually placed back in service from the Host System to resume operation.

#### 3.3.1 Transducer Block Parameters

The first six parameters in the TRANSDUCER Block are the universal parameters discussed in Section 3.1.1. After the universal parameters, six additional parameters are required for Transducer Blocks. The most notable of these parameters are **UPDATE\_EVT** and **BLOCK\_ALM**. It should be noted that these six additional parameters must exist but do not have to be implemented.

An important device-specific parameter found later in the TRANSDUCER Block list is **DEVICE\_STATUS**, which displays the status of the device. If more than one message exists, then the messages are displayed in priority order.

If **DEVICE\_STATUS** indicates a problem, refer to Section 5.3 Troubleshooting.

# For a complete list of Transducer Block Parameters, refer to table in the Appendix.

NOTE: The user should compare the DD file and revision number of the device with the HOST system to ensure they are at the same revision level.

Please refer to the DD Revision Table Section 1.2.1.

*Please refer to Appendix A for a complete list of the three Transducer Block parameter sets.* 

#### 3.3.2 Password Parameters

To change a parameter at the local user interface, a value matching the user password must be entered (Default=1). If a static parameter is changed from the local user interface, the Associated Transducer Block goes Out of Service (OOS).

Please refer to the Section 2.5.3 for additional information regarding passwords.

After 5 minutes with no keypad activity, the entered password expires. However, the device must be placed back in service from the Host System.

From the Host system network, the instrument always behaves as if it is in the user password mode by default. In other words, it is not necessary to enter the user password in order to write most parameters from the Host system.

#### 3.3.3 Jupiter Model JM4 FF Configuration Parameters

One of the main advantages of the Jupiter Model JM4 FF magnetostrictive transmitter is that the device can be delivered pre-configured to the user.

On the other hand, part of the advantage of FOUNDATION fieldbus<sup>™</sup>is to provide the ability to monitor changes and make adjustments to a transmitter. The Fieldbus<sup>™</sup> concept allows a user to make adjustments if deemed necessary.

## 3.3.4 Jupiter Model JM4 FF Device-Specific Configuration Parameters

Please refer to JUPITER Model JM4 I/O Manual ORI-650 for detailed information on he Model JM4 device-specific configuration parameters.

#### 3.4 Analog Input Block

The ANALOG INPUT (AI) block takes the Jupiter Model JM4 FF input data, selected by channel number, and makes it available to other function blocks at its output.

Transducer Blocks	Process Variable	Channel Param- eter Value (Al Blocks)
	Level	1
	Interface Level	2
	Upper Thickness	3
TB1 - Level	Distance	4
	Echo Strength	5
	Ifc Echo Strength	6
	Electronics Temperature	7
TB2 - Volume	Volume	8
	Fill Rate	9

The channel selections are:

#### 3.4.1 Al Block Parameters

The following are general descriptions of the parameters common to all function blocks. Additional information for a given parameter may be described later in a section that describes the specific block.

**ST\_REV:** a read only parameter that gives the revision level of the static data associated with the block. This parameter will be incremented each time a static parameter attribute value is written and is a vehicle for tracking changes in static parameter attributes.

**TAG\_DESC:** a user assigned parameter that describes the intended application of any given block.

**STRATEGY:** a user assigned parameter that identifies groupings of blocks associated with a given network connection or control scheme.

**ALERT\_KEY:** a user assigned parameter which may be used in sorting alarms or events generated by a block.

**MODE\_BLK:** a structured parameter composed of the actual mode, the target mode, the permitted mode(s), and the normal mode of operation of a block.

- Target: The mode to "go to"
- Actual: The mode the "block is currently in"
- · Permitted: Allowed modes that target may take on
- Normal: Most common mode for target

**PV:** Either the primary analog value for use in executing the function, or a process value associated with it.

**OUT:** The primary analog value calculated as a result of executing the function block.

**SIMULATE:** Allows the transducer analog input or output to the block to be manually supplied when simulate is enabled. When simulate is disabled, the simulate value and status track the actual value and status. Please refer to Section 3.4.5 for additional information.

**XD\_SCALE:** The high and low scale values, Engineering Units, and number of digits to the right of the decimal point used with the value obtained from the transducer for a specified channel.

**OUT\_SCALE:** The high and low scale values, Engineering Units, and number of digits to the right of the decimal point to be used in displaying the OUT parameter.

**GRANT\_DENY:** Options for controlling access of host computers and local control panels to operating, tuning, and alarm parameters of the block.

**IO\_OPTS:** Option which the user may select to alter input and output block processing.

**STATUS\_OPTS:** Options which the user may select in the block processing of status.

**CHANNEL:** The number of the logical hardware channel that is connected to this I/O block. (This information defines the transducer to be used going to or from the physical world).

**L\_TYPE:** Determines if the values passed by the transducer block to the AI block may be used directly (Direct), or if the value is in different units and must be converted linearly (Indirect), using the input range defined for the transducer and the associated output range.

LOW\_CUT: Limit used in square root processing.

**PV\_FTIME:** Time constant of a single exponential filter for the PV, in seconds.

**FIELD\_VAL:** Raw value of the field device in % of PV range, with a status reflecting the Transducer condition before signal characterization (L\_TYPE) or filtering (PV\_FTIME).

**UPDATE\_EVT:** This alert is generated by any change to the static data.

**BLOCK\_ALM:** The block alarm is used for all configuration, hardware, or system problems in the block.

**ALARM\_SUM:** The current alert status, unacknowledged states, unreported states, and disabled states of the alarms associated with the function block.

**ACK\_OPTION:** Selection of whether alarms associated with the function block will be automatically acknowledged.

**ALARM\_HYS:** Amount the PV must return within the alarm limits before the alarm condition clears. Alarm hysteresis expressed as a percent of the span of the PV.

HI\_HI\_PRI: Priority of the high high alarm.

**HI\_HI\_LIM:** The setting for high high alarm in engineering units.

**HI\_PRI:** Priority of the high alarm.

HI\_LIM: The setting for high alarm in engineering units

LO\_PRI: Priority of the low alarm.

**LO\_LIM:** The setting for low alarm in engineering units.

**LO\_LO\_PRI:** Priority of the low low alarm.

**LO\_LO\_LIM:** The setting for low low alarm in engineering units.

**HI\_HI\_ALM:** The status for high high alarm and its associated time stamp.

HI\_ALM: Status for high alarm and associated time stamp.

LO\_ALM: Status for low alarm and associated time stamp.

**LO\_LO\_ALM:** The status for low low alarm and its associated time stamp.

**BLOCK\_ERR\_DESC:** Reports more specific details regarding some errors reported through BLOCK\_ERR.

The MODE\_BLK parameter (within both the TB and AI Blocks) must be set to AUTO to pass the PV Value through the AI to the network.

Transducer scaling, called XD\_SCALE is applied to the PV from the CHANNEL to produce the FIELD\_VAL in percent.

• Valid XD\_SCALE engineering units depend on the Channel Type.

#### 3.4.2 Al Block Diagnostics

The AI blocks can display a BLOCK\_ERR diagnostic when:

- 1. The Channel is not set correctly. (Refer to Default Channel Table in Section 3.4).
- 2. XD\_SCALE does not have suitable engineering units.
- 3. The SIMULATE parameter is active.
- 4. AI block MODE is O/S (out of service).
- NOTE: This can be caused by the Resource Block being OOS or the AI Block not scheduled for execution.
  - 5. L-TYPE not set or set to Direct with improper OUT\_SCALE.

The AI block uses the STATUS\_OPTS setting and the TRANS-DUCER PV LIMIT value to modify the AI PV and OUT QUALITY.

A Damping Filter is a feature of the AI block. The PV\_FTIME parameter is a time constant of a single exponential filter for the PV, in seconds. This parameter can be used to dampen out fluctuation in level due to excessive turbulence.

The AI block also has multiple ALARM functions that monitor the OUT parameter for out of bound conditions.

#### 3.4.3 Local Display of Analog Input Transducer Block Output

The Jupiter Model JM4FF transmitter incorporates a useful feature that allows the Analog Input (AI) block Out values to be displayed on the local LCD.

NOTE: There are many reasons that AI block Out values can deviate from the measurement value originating in the Transducer block, and because the keypad and local display will only provide access to Transducer block parameters, there is no way to change (or view) the other fieldbus configuration items affecting the AI block output using the keypad and LCD.

> In other words, these screens should only be considered as measured value indicators for configured transmitters. For example:

- The screens are not used for commissioning or diagnostic/troubleshooting purposes.
- Prior to full fieldbus configuration (transmitter assigned a permanent address, AI block(s) configured and scheduled for execution, etc.), the value displayed will not reflect the transducer measurement.

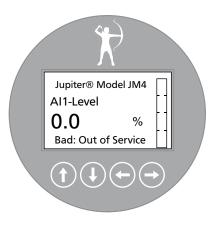


Fig. 3-1. Out of Service

## 3.4.3.1 AI Out Display Screens

The Analog Input Block Out values can be conditionally displayed as part of the "rotating" home menu screens. A representative example is shown at left.

The screens will be formatted as shown with:

- Physical Device Tag (Selectable)
- Measured Value Status (Bad, Good, Uncertain)
- Bar Graph

For example, "AI1\_Level" would be the most commonly used AI Out screen.

"AI2---" would be displayed when the channel value is 0 [uninitialized] for AI block 2.

Because the Model JM4 transmitter has eight (8) Analog Input blocks, any or all of which may be used in particular applications, a Transducer block parameter controls which AI block Out values will be displayed on the LCD.

Any or all (or none) of the AI block Out values can be selected for display on the LCD.

NOTE: In Fig. 3-1, status is shown as "Bad: Out of Service". This message would be shown prior to commissioning.

# 3.4.4 Al Block Configuration

Below are shown some examples of various typical AI Block configurations.

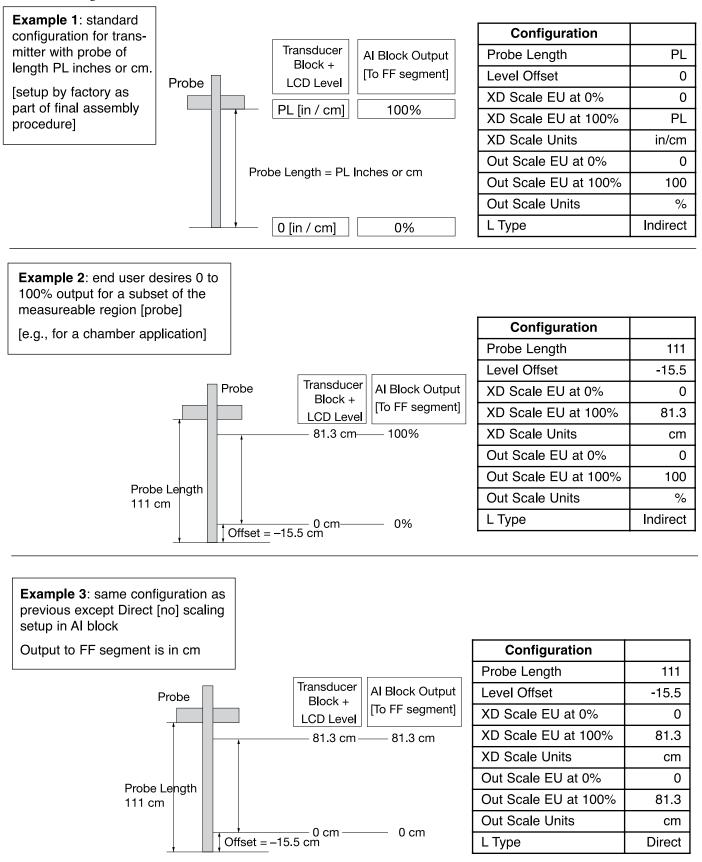




Fig. 3-2. Placement of Jumper

# 3.4.5 Simulation Feature

The Jupiter Model JM4 with FOUNDATION fieldbus<sup>™</sup> supports the Simulate feature in the Analog Input block. The Simulate feature is typically used to exercise the operation of an AI block by simulating a TRANSDUCER block input.

This feature cannot be activated without the placement of a hardware jumper. This jumper is installed as standard on the Jupiter Model JM4, and is placed under the display module to avoid inadvertent disabling of this feature. Refer to Figure 3-2 for jumper location.

- NOTE: A BLOCK\_ERR of "Simulation Active" in the Resource Block does not mean simulation is active—it merely indicates that the simulation (hardware) enabling jumper is present.
  - The jumper may be removed to eliminate the BLOCK\_ERR, but please note that this will permanently disable the Simulate feature.
  - Refer to Section 3.2.2 for additional information on the SOFT\_ SIMULATION\_DISABLE parameter in the resource block.

# 3.5 PID Block

The PID Function Block contains the logic necessary to perform Proportional/Integral/Derivative (PID) control. The block provides filtering, set point and rate limits, feed-forward support, output limits, error alarms, and mode shedding.

Although most other function blocks perform functions specific to the associated device, the PID block may reside in any device on the network. This includes a valve, a transmitter, or the host itself.

The Jupiter Model JM4 FF PID Block implementation follows the specifications documented by the Fieldbus Foundation.

# 3.5.1 PID Block Parameters

ACK\_OPTION: Used to set auto acknowledgment of alarms.

**ALARM\_HYS:** The amount the alarm value must return to before the associated active alarm condition clears.

**ALARM\_SUM:** The summary alarm is used for all process alarms in the block.

ALERT\_KEY: The identification number of the plant unit.

**BAL\_TIME:** The specified time for the internal working value of bias to return to the operator set bias.

**BKCAL\_IN:** The analog input value and status for another blocks BKCAL\_OUT output.

**BKCAL\_HYS:** The amount the output must change away from its output limit before the limit status is turned off, expressed as a percent of the span of the output.

**BKCAL\_OUT:** The value and status required by the BKCAL\_IN input for another block.

**BLOCK\_ALM:** Used for all configuration, hardware, or system problems in the block.

**BLOCK\_ERR:** Reflects the error status associated with the hardware or software components associated with a block.

BYPASS: Used to override the calculation of the block.

**CAS\_IN:** The remote setpoint value from another block.

**CONTROL\_OPTS:** Allows one to specify control strategy options.

**DV\_HI\_ALM:** The DV HI alarm data.

**DV\_HI\_LIM:** The setting for the alarm limit used to detect the deviation high alarm condition.

**DV\_HI\_PRI:** The priority of the deviation high alarm.

**DV\_LO\_ALM:** The DV LO alarm data.

**DV\_LO\_LIM:** The setting for the alarm limit used to detect the deviation low alarm condition.

**DV\_LO\_PRI:** The priority of the deviation low alarm.

FF\_GAIN: The feedforward gain value.

**FF\_SCALE:** The high and low scale values associated with FF\_VAL.

**FF\_VAL:** The feedforward control input value and status.

**GAIN:** The proportional gain value. This value cannot equal zero.

**GRANT\_DENY:** Options for controlling access of host computers to alarm parameters of the block.

HI\_ALM: The HI alarm data.

HI\_HI\_ALM: The HI HI alarm data.

**HI\_HI\_LIM:** The setting for the alarm limit used to detect the HI HI alarm condition.

HI\_HI\_PRI: The priority of the HI HI Alarm.

**HI\_LIM:** The setting for the alarm limit used to detect the HI alarm condition.

**HI\_PRI:** The priority of the HI alarm.

**IN:** The connection for the PV input from another block.

**LO\_ALM:** The LO alarm data.

**LO\_LIM:** The setting for the alarm limit used to detect the LO alarm condition.

**LO\_LO\_ALM:** The LO \_LO alarm data.

**LO\_LO\_LIM:** The setting for the alarm limit used to detect the LO\_LO alarm condition.

**LO\_LO\_PRI:** The priority of the LO\_LO alarm.

**LO\_PRI:** The priority of the LO alarm.

**MODE\_BLK:** The actual, target, permitted, and normal modes of the block.

**OUT:** The block input value and status.

**OUT\_HI\_LIM:** The maximum output value allowed.

**OUT\_LO\_LIM:** The minimum output value allowed.

**OUT\_SCALE:** The high and low scale values associated with OUT.

**PV:** The process variable use in block execution.

**PV\_FTIME:** The time constant of the first order PV filter.

PV\_SCALE: The high and low scale values associated with PV.

**RATE:** The derivative action time constant.

**RCAS\_IN:** Target setpoint and status that is provided by a supervisory host.

**RCAS\_OUT:** Block setpoint and status that is provided to a supervisory host.

**RESET:** The integral action time constant.

**ROUT\_IN:** Block output that is provided by a supervisory host.

**ROUT\_OUT:** Block output that is provided to a supervisory host.

**SHED\_OPT:** Defines action to be taken on remote control device timeout.

**SP:** The target block setpoint value.

**SP\_HI\_LIM:** The highest SP value allowed.

**SP\_LO\_LIM:** The lowest SP value allowed.

**SP\_RATE\_DN:** Ramp rate for downward SP changes.

**SP\_RATE\_UP:** Ramp rate for upward SP changes.

**STATUS\_OPTS:** Allows one to select options for status handling and processing.

STRATEGY: Can be used to identify grouping of blocks.

**ST\_REV:** The revision level of the static data associated with the function block.

**TAG\_DESC:** The user description of the intended application of the block.

**TRK\_IN\_D:** Discrete input that initiates external tracking.

**TRK\_SCALE:** The high and low scale values associated with TRK\_VAL.

**TRK\_VAL:** The value applied to OUT in LO mode.

**UPDATE\_EVT:** This alert is generated by any changes to the static data.

**BLOCK-ERR-DESC:** Reports more specific details regarding some errors reported through BLOCK\_ERR.

# 4.0 Advanced Function Blocks

# 4.1 Integrator Block (IT)

The Integrator (IT) function block integrates one or two variables over time. The block compares the integrated or accumulated value to pre-trip and trip limits and generates discrete output signals when the limits are reached.

**ST\_REV:** The revision level of the static data associated with the function block.

**TAG\_DESC:** The user description of the intended application of the block.

**STRATEGY:** The strategy field can be used to identify grouping of blocks.

**ALERT\_KEY:** The identification number of the plant unit. This information may be used in the host for sorting alarms.

**MODE\_BLK:** The actual, target, permitted, and normal modes of the block.

- Target: The mode to "go to"
- Actual: The mode the "block is currently in"
- · Permitted: Allowed modes that target may take on
- Normal: Most common mode for target

**BLOCK\_ERR:** The summary of active error conditions associated with the block. The block error for the Integrator function block is Out of service.

**TOTAL\_SP:** The set point for a batch totalization.

**OUT:** The block output value and status.

**OUT\_RANGE:** The high and low scale values, engineering units code, and number of digits to the right of the decimal point associated with OUT.

**GRAND\_DENY:** Options for controlling access of host computers and local control panels to operating, tuning, and alarm parameters of the block (not used by the device).

**STATUS\_OPTS:** Allows you to select option for status handling and processing. The supported status option for the Integrator block is: "Uncertain if Manual mode."

**IN\_1:** The block input value and status.

**IN\_2:** The block input value and status.

**OUT\_TRIP:** The first discrete output.

**OUT\_PTRIP:** The second discrete output.

TIME\_UNIT1: Converts the rate time, units in seconds.

TIME\_UNIT2: Converts the rate time, units in seconds.

**UNIT\_CONV:** Factor to convert the engineering units of IN\_2 into the engineering units of IN\_1.

**PULSE\_VAL1:** Determines the mass, volume or energy per pulse.

**PULSE\_VAL2:** Determines the mass, volume or energy per pulse.

**REV\_FLOW1:** Indicates reverse flow when "true"; 0- Forward, 1- Reverse

**REV\_FLOW2:** Indicates reverse flow when "true"; 0- Forward, 1- Reverse

**RESET\_IN:** Resets the totalizers

STOTAL: Indicates the snapshot of OUT just before a reset.

**RTOTAL:** Indicates the totalization of "bad" or "bad" and "uncertain" inputs, according to INTEG\_OPTIONS.

SRTOTAL: The snapshot of RTOTAL just before a reset

**SSP:** The snapshot of TOTAL\_SP

**INTEG\_TYPE:** Defines the type of counting (up or down) and the type of resetting (demand or periodic)

**INTEG\_OPTIONS:** A bit string to configure the type of input (rate or accumulative) used in each input, the flow direction to be considered in the totalization, the status to be considered in TOTAL and if the totalization residue should be used in the next batch (only when INTEG\_TYPE=UP\_AUTO or DN\_AUTO).

**CLOCK\_PER:** Establishes the period for periodic reset, in hours.

**PRE\_TRIP:** Adjusts the amount of mass, volume or energy that should set OUT\_PTRIP when the integration reaches (TO-TAL\_SP-PRE\_TRIP) when counting up of PRE\_TRIP when counting down.

**N\_RESET:** Counts the number of resets. It cannot be written or reset.

**PCT\_INC:** Indicates the percentage of inputs with "good" status compared to the ones with "bad or "uncertain" and "bad" status.

**GOOD\_LIMIT:** Sets the limit for PCT\_INC. OUT. Receives the status "Good" is PCT\_INCL  $\geq$  GOOD\_LIM.

**UNCERTAIN\_LIMIT:** Sets the limit for PCT\_INC. OUT receives the status "uncertain" if PECT\_INC ≥ UNCERT.LIM.

**OP\_CMD\_INT:** Operator command RESET resets the totalizer

**OUTAGE\_LIMIT:** The maximum tolerated duration for power failure

**RESET\_CONFIRM:** Momentary discrete value with can be written by a host to enable further resets, if the option "Confirm reset" in INTEG\_OPTIONS is chosen.

**UPDATE\_EVT:** This alert is generated by any changes to the static data.

**BLOCK\_ALM:** Used for all configuration, hardware, connection failure, or system problems in the block.

**BLOCK\_ERR\_DESC:** Reports more specific details regarding some errors reported through BLOCK\_ERR.

# 4.2 Arithmetic Block (AR)

The Arithmetic function block provides the ability to configure a range extension function for a primary input and applies the nine (9) different arithmetic types as compensation to or augmentation of the range extended input.

The nine (9) arithmetic functions are:

- Flow Compensation Linear
- Flow Compensation Square Root
- Flow Compensation Approximate
- Btu Flow
- Traditional Multiply and Divide
- Average
- Summer
- Fourth Order Polynomial
- Simple HTG Compensate Level

**ST\_REV:** The revision level of the static data associated with the function block. The revision value will increment each time a static parameter value in the block is changed.

**TAG\_DESC:** The user description of the intended application of the block.

**STRATEGY:** The strategy field can be used to identify grouping of blocks. This data is not checked or processed by the block.

**ALERT\_KEY:** The identification number of the plant unit. This information may be used in the host for sorting alarms, etc.

**MODE\_BLK:** The actual, target, permitted, ad normal modes of the block.

- Target: The mode to "go to"
- Actual: The mode the "block is currently in"
- Permitted: Allowed modes that target may take on
- Normal: Most common mode for target

**BLOCK\_ERR:** This parameter reflects the error status associated with the hardware or software components associated with a block. It is a bit string so that multiple errors may be shown.

**PV:** The primary analog value for use in executing the function, or a process value associate with it.

**OUT:** The analog output value and status.

**PRE\_OUT:** Displays what would be the OUT value if the mode was "Auto" or lower.

**PV\_SCALE:** Associated with the PV.

**OUT\_RANGE:** The high and low scale values, engineering units code, and number of digits to the right of the decimal point associated with OUT.

**GRANT\_DENY:** Options for controlling access of host computers and local control panels to operating, tuning, and alarm parameters of the block.

**INPUT\_OPTIONS:** Option bit string for handling the status of the auxiliary inputs.

**IN:** The block input value and status.

**IN\_LO:** Input of the low range transmitter, in a range extension application.

**IN–1, IN–2, IN–3:** Inputs combined with the PV in a section of four term math functions.

**RANGE\_HI:** Constant value above which the range extension has switch to the high range transmitter.

**RANGE\_LO:** Constant value below which the range extension has switch to the high range transmitter.

**BIAS\_IN\_1:** The bias value for IN\_1.

**GAIN\_IN\_1:** The proportional gain (multiplier) value for IN\_1.

**BIAS\_IN\_2:** The bias value for IN\_2.

GAIN\_IN\_2: The proportional gain (multiplier) value for IN\_2.

**BIAS\_IN\_3:** The bias value for IN\_3.

GAIN\_IN\_3: The proportional gain (multiplier) value for IN\_3.

**COMP\_HI\_LIM:** Determines the high limit of the compensation input.

**COMP\_LO\_LIM:** Determines the low limit of the compensation input.

**ARITH\_TYPE:** The set of 9 arithmetic functions applied as compensation to or augmentation of the range extended input.

**BAL\_TIME:** Specifies the time for a block value to match an input, output, or calculated value or the time for dissipation of the internal balancing bias.

**BIAS:** The bias value is used to calculate the output.

GAIN: The gain value is used to calculate the output.

**OUT\_HI\_LIM:** The maximum output value allowed.

**OUT\_LO\_LIM:** The minimum output value allowed.

**UPDATE\_EVT:** This alert is generated by any changes to the static data.

**BLOCK\_ALM:** Used for all configuration, hardware, connection failure, or system problem in the block.

**BLOCK\_ERR\_DESC:** Reports more specific details regarding some errors reported through BLOCK\_ERR.

# 4.3 Input Selector Block (IS)

The Input Selector (IS) function block can be used to select the first good, maximum, minimum, or average of as many as four input values and place it at the output. The block supports signal status propagation. (There is no process alarm detection in the Input Selector function block.)

**ST\_REV:** The revision level of the static data associated with the function block. The revision value will be incremented each time a static parameter value in the block is changed.

**TAG\_DESC:** The user description of the intended application of the block.

**STRATEGY:** The strategy field can be used to identify grouping of blocks. This data is not checked or processed by the block.

**ALERT\_KEY:** The identification number of the plant unit. This information may be used in the host for sorting alarms, etc.

**MODE\_BLK :** The actual, target, permitted, and normal modes of the block.

- Target: The mode to "go to"
- Actual: The mode the "block is currently in"
- Permitted: Allowed modes that target may take on
- Normal: Most common mode for target

**BLOCK\_ERR:** This parameter reflects the error status associated with the hardware or software components associated with a block. It is a bit string, so that multiple errors may be shown.

**OUT:** The block output value and status.

**OUT\_RANGE:** High and low scale values, engineering units code, and number of digits to the right of the decimal point associated with OUT

**GRANT\_DENY:** Options for controlling access of host computers and local control panels to operating, tuning, and alarm parameters of the block.

**STATUS\_OPTIONS:** Allows you to select options for status handling and processing. The supported status options for the input selector block are: "Use Uncertain as Good", "Uncertain if Man mode."

**IN\_1:** The block input value and status.

**IN\_2:** The block input value and status.

**IN\_3:** The block input value and status.

**IN\_4:** The block input value and status.

**DISABLE\_1:** Parameter to switch off the input from being used 0- Use, 1 - Disable.

**DISABLE\_2:** Parameter to switch off the input from being used 0-Use, 1 - Disable.

**DISABLE\_3:** Parameter to switch off the input from being used 0-Use, 1 - Disable.

**DISABLE\_4:** Parameter to switch off the input from being used 0- Use, 1 - Disable.

**SELECT\_TYPE:** Determines the selector action; First good, Minimum, Maximum, Middle, Average.

**MIN\_GOOD:** The minimum number of inputs which are "good" is less than the value of MIN\_GOOD then set the OUT status to "bad".

**SELECTED:** The integer indicating the selected input number.

**OP\_SELECT:** An operator settable parameter to force a given input to be used.

**UPDATE\_EVT:** This alert is generated by any change to the static data.

**BLOCK\_ALM:** The block alarm is used for all configuration, hardware, connection failure, or system problems in the block.

**BLOCK\_ERR\_DESC:** Reports more specific details regarding some errors reported through BLOCK\_ERR.

### 4.4 Signal Characterizer Block (SC)

The Signal Characterizer (SC) function block characterizes or approximates any function that defines an input/output relationship. The function is defined by configuring as many as 21 X, Y coordinates. The block interpolates an output value for a given input value using the curve defined by the configured coordinates. Two separate analog input signals can be processed simultaneously to give two corresponding separate output values using the same defined curve.

**ST\_REV:** The revision level of the static data associated with the function block. The revision value will be incremented in each time a static parameter value in the block is changed.

**TAG\_DESC:** The user description of the intended application of the block.

**STRATEGY:** The strategy field can be used to identify grouping of blocks. This data is not checked or processed by the block.

**ALERT\_KEY:** The identification number of the plant unit. This information may be used in the host for sorting alarms, etc.

**MODE\_BLK:** The actual, target, permitted, and normal modes of the block.

- Target: The mode to "go to"
- Actual: The mode the "block is currently in"
- Permitted: Allowed modes that target may take on
- Normal: Most common mode for target

**BLOCK\_ERR:** This parameter reflects the error status associated with the hardware or software components associated with a block. It is a bit string so that multiple errors may be shown.

**OUT1:** The block output value and status.

**OUT2:** The block output value and status.

**X\_RANGE:** The display scaling of the variable corresponding to the x-axis for display. It has no effect on the block.

**Y\_RANGE:** The display scaling of the variable corresponding to the y-axis for display. It has no effect on the block.

**GRANT\_DENY:** Options for controlling access of host computers and local control panels to operating, tuning, and alarm parameters of the block.

**IN1:** The block input value and status.

**IN2:** The block input value and status.

**SWAP\_2:** Changes the algorithm in such a way that IN\_2 corresponds to "y" and OUT \_2 to "x".

**CURVE\_X:** Curve input points. The "x" points of the curve are defined by an array of 21 points.

**CURVE\_Y:** Curve input points. The "y" points of the curve are defined by an array of 21 points.

**UPDATE\_EVT:** This alert is generated by any changes to the static data.

**BLOCK\_ALM:** The block alarm is used for all configuration, hardware, connection failure, or system problems in the block.

**BLOCK\_ERR\_DESC:** Reports more specific details regarding some errors reported through BLOCK\_ERR.

# 5.0 Reference Information

This section presents an overview of the operation of the Jupiter magnetostrictive transmitter, information on troubleshooting common problems, listing of agency approvals, lists of replacement and recommended spare parts, and detailed functional, performance and physical specifications for the instrument.

### 5.1 Description

The Jupiter is a two-wire, 24 VDC level transmitter based on the concept of magnetostrictive level measurement technology.

The Jupiter electronics are housed in an ergonomic housing of two tandem compartments angled at a 45° angle for ease of wiring and configuration.

#### 5.2 Theory of Operation

Magnetostrictive level sensors are based on "time-of-flight" technology.

Permanent magnets contained within a float device tracks the process liquid as it changes level. The Jupiter probe is fixed within close proximity to this magnetic field. A short current pulse is then applied to a specially designed wire alloy contained within the probe. The interaction of the current pulse and magnetic field causes distortion in a small section of the wire alloy. This in turn creates a vibratory disturbance which begins to travel through the wire at a very constant rate of speed. The disturbance is later detected via a sensing device at the top of the probe and sent to the electronics unit where it is filtered and amplified.

Extremely accurate level measurement can thus be obtained precisely measuring the elapsed time between the current pulse (start), and the returned pulse (stop). The Jupiter electronics module processes these signals, and then performs various mathematical operations in order to provide the user with an analog and/or digital representation of the liquid level.

#### 5.3 Troubleshooting

The Jupiter transmitter is designed and manufactured for years of trouble free operation over a wide range of conditions. Common transmitter problems are discussed in terms of their symptoms and recommended corrective actions.

Problem	Solution
Blank display	Ensure local Keypad / LCD is properly installed. Re- move power and reapply power to the unit.
	Check to see if LED on module is illuminated.
	Check voltage at terminal board.
	If jumper is in place under display, remove jumper.
Transmitter does not track level (External Mour	test with re-alignment magnet. Run magnet from bottom to top of probe. Check zero and span calibration. If no change in output, consult the factory.
(Direct Inserti	on) Float stuck, Probe bent (Chamber)
Float inside the level gauge is moving slowly or not at	all. Ensure that the magnetic level indicator is plumb.
	The process fluid being measured may be too viscous and heat tracing may be required to make the material more fluid.
	The specific gravity of the process fluid and float weight may need to be reverified.
	The liquid being measured may contain magnetic particles collecting on the magnetic section of the float causing drag. If this happens magnetic trap assemblies can be purchased from the factory.
	Visual inspection of the float may be required to see if the float has collapsed.
LEVEL and % OUTPUT values are all inaccurate.	Wipe probe with external magnet.
	Confirm configuration settings.
LEVEL and % OUTPUT values fluctuate.	Turbulence, increase damping factor until readings sta- bilize.
Level reading on display is correct, but loop value is stuck at 4 mA.	Set poll address to zero.

#### 5.3.2 **Status Messages** Solution **Display Message Brief Description** No probe connected to transmitter No Probe Check probe connection to transmitter, Consult Factory New Probe Probe memory contents disagree On Display, go to 'Reset New Probe' and enter passwith EEPROM image word. Analog Board Error No response from co-processor, or Consult Factory. clock error Probe Memory Error Memory device in probe is unre-Consult Factory. sponsive No Float Detected Echo curve does not rise above Run echo curve. If a visible peak exists, increase gain/ threshold sensitivity. If there is no peak, visually inspect probe to confirm presence of float. If float still not detected, consult factory. **Config Conflict** Measurement Type and Primary Confirm measurement type matches PV. Good Exam-Variable selection parameters are ples: inconsistent 1. MT = Level Only, PV = Total Level MT = Level & IFC, PV = IFC **High Volume Alarm** Level exceeds highest level in Confirm span set points are at desired values. strapping table or top of vessel by more than 5% Extra Float Detected Echo curve rises above threshold Check Measurement type; Decrease Gain/Sensitivity additional instance from expected Settings; Swipe probe with pocket magnet to eliminate number possibility of residual magnetism; Consult Factory. 2nd Float Missing Echo curve rises above threshold Check Measurement type; Increase Gain/Sensitivity only once Settings; Verify two floats are present. Consult Factory. High Elec Temp Present electronics temperature Take measures to cool transmitter head. Consider above maximum installing sunshade. Low Elec Temp Present electronics temperature Take measure to warm transmitter head. Consider below minimum installing heat tracing. Low Supply Voltage Power supply voltage inadequate to Check supply voltage. prevent brownout or reset Weak Upr Echo Strength of echo from float at Increase Gain/Sensitivity Settings; Consult gas-liquid interface less than allow-Factory. able minimum Weak Ifc Echo Strength of echo from float at Increase Gain/Sensitivity Settings; Consult liquid-liquid interface less than Factory. allowable minimum High Noise/Lvl Strength of baseline noise too near Echo Rejection may be required, Consult Threshold upper level threshold Factory, Swipe probe with pocket magnet to eliminate possibility of residual magnetism High Noise/Ifc Strength of baseline noise too near Echo Rejection may be required, Consult Threshold interface level threshold Factory, Swipe probe with pocket magnet to eliminate possibility of residual magnetism

# 5.4 Configuration Information

# 5.4.1 Volumetric Capability

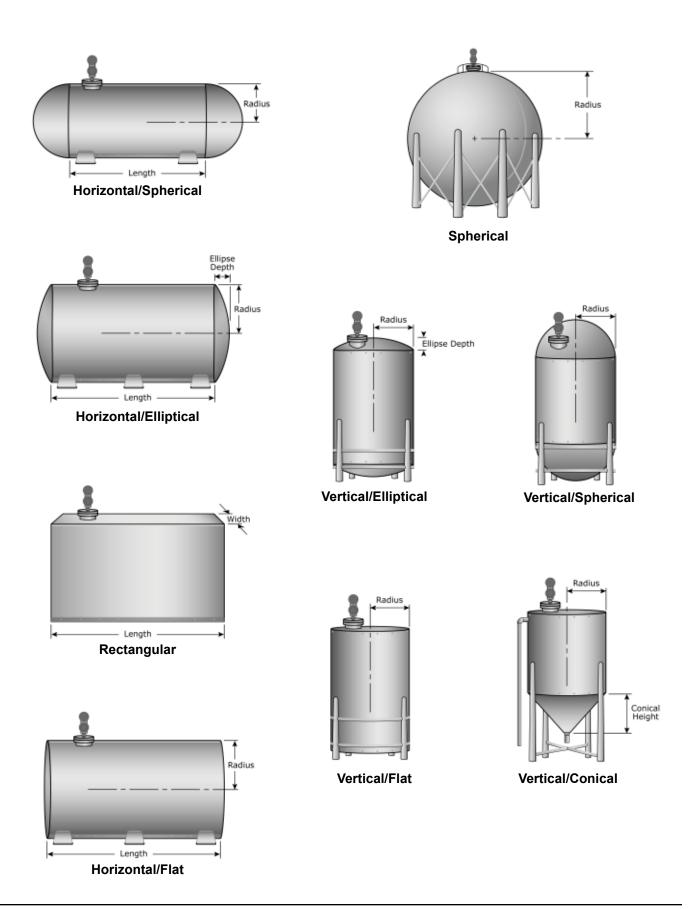
Selecting Measurement Type = Volume and Level allows the Model JM4 transmitter to measure volume as the Primary Measured Value.

# 5.4.1.1 Configuration Using Built-In Vessel Types

The following table provides an explanation of each of the System Configuration parameters required for volume applications that use one of the nine Vessel Types.

Configuration Parameter	Explanation
Volume Units	A selection of Gallons (factory default Volume Unit), Milliliters, Liters, Cubic Feet, or Cubic Inches, is provided.
Vessel Type	Select either Vertical/Flat (factory default Vessel Type), Vertical/Elliptical, Vertical/ Spherical, Vertical/Conical, Custom Table, Rectangular, Horizontal/Flat, Horizon- tal/Elliptical, Horizontal/Spherical, or Spherical. Note: Vessel Dims is the next screen only if a specific Vessel Type was selected. If Custom Table was selected. Refer to page 61 to select the Cust Table Type and Cust Table Vals.
Vessel Dims	See the vessel drawings on the following page for relevant measuring areas.
Radius	Used for all Vessel Types with the exception of Rectangular.
Ellipse Depth	Used for Horizontal and Vertical/Elliptical vessels.
Conical Height	Used for Vertical/Conical vessels.
Width	Used for Rectangular vessels.
Length	Used for Rectangular and Horizontal vessels.

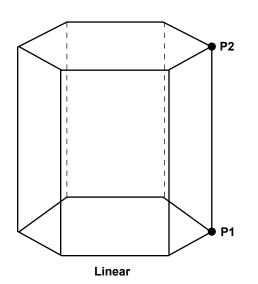
Vessel Types

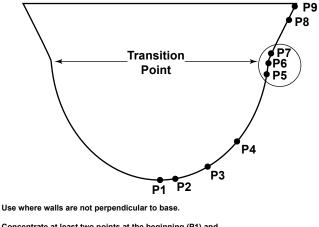


# 5.4.1.2 Configuration Using Custom Table

If none of the nine *Vessel Types* shown can be used, a *Custom Table* can be created. A maximum of 30 points can be used to establish the level to volume relationship. The following table provides an explanation of each of the System Configuration parameters for volume applications where a Custom Table is needed.

Configuration Parameter	Explanation (Custom Volumetric Table)
Volume Units	A selection of <b>Gallons</b> (factory default Volume Unit), <b>Milliliters, Liters, Cubic</b> <b>Feet</b> , or <b>Cubic Inches</b> , is provided.
Vessel Type	Select Custom Table if none of the nine Vessel Types can be used.
Cust Table Type	The <i>Custom Table</i> points can be a <b>Linear</b> (straight line between adjacent points) or <b>Spline</b> (can be a curved line between points) relationship. See below drawing for more information.
Cust Table Vals	A maximum of 30 points can be used in building the <i>Custom Table</i> . Each pair of values will have a level (height) in the units chosen in the <i>Level Units</i> screen, and the associated volume for that level point. The values must be monotonic, i.e. each pair of values must be greater than the previous level/volume pair. The last pair of values should have the highest level value and volume value associated with the level in the vessel.





Concentrate at least two points at the beginning (P1) and end (P9); and three point s at either side of transition points SPLINE

## 5.4.2 Reset Function

A parameter labeled "Reset Parameter" is located at the end of the DEVICE SETUP/ADVANCED CONFIG menu. In the event a user gets confused during configuration or advanced troubleshooting, this parameter gives the user the ability to reset the Model JM4 transmitter configuration.

Unique to the Model JM4 transmitter is the ability for Orion Instruments to fully "pre-configure" devices to customer requests. For that reason, the Reset function will return the device back to the state at which it left the factory.

It is recommended that Orion Instruments Technical Support be contacted as the Advanced User password will be required for this reset.

# 5.4.3 Additional Diagnostic/Troubleshooting Capabilities

### 5.4.3.1 Event History

As a means for improved troubleshooting capability, a record of significant diagnostic events is stored with time and date stamps. A real time on board clock (which must be set by the operator), will maintain the current time.

### 5.4.3.2 Context-sensitive Help

Descriptive information relevant to the highlighted parameter in the menu will be accessible via the local display and remote host interfaces. This will most often be a parameter-related screen, but could also be information about menus, actions (for example, Loop [Analog Output] Test, resets of various types), diagnostic indicators, etc.

For example: Dielectric Range — Selects the range bounding the dielectric constant of the medium in vessel. For interface measurement mode, it selects the range bounding the dielectric constant of the lower liquid medium. Some ranges may not be selectable depending on the probe model.

# 5.4.3.3 Trend Data

Another new feature to the Model JM4 is the ability to log several measured values (selectable from any of the primary, secondary, or supplemental measured values) at a configurable rate (for example, once every five minutes) for a period ranging from several hours to a number of days (depending on the configured sample rate and number of values to be recorded). The data will be stored in nonvolatile memory in the transmitter with date and time information for subsequent retrieval and visualization using the associated Model JM4 DTM.

# 5.5 Hazardous Location Approvals



**C E** These units are in compliance with the EMC directive 2004/108/EC, the PED directive 97/23/EC and the ATEX directive 94/9/EC.

EXPLOSION PROOF	NON-INCENDIVE
<b>US/Canada:</b> Class I, Div 1, Group B, C and D, T4 Ta = -40°C to +70°C Type 4X, IP67	US/Canada: U.S.: Class I, II, III, Division 2, Group A, B, C, D, E, F, G, T4, Ta = -40°C to 70°C Canada: Class I, Division 2, Group A,B,C,D T4, Ta = -40°C to 70°C Class I, Zone 2 AEx nA IIC T4 Gc Ta = -15°C to 70°C Class I, Zone 2 Ex nA IIC T4 Gc Ta = -15°C to +70°C
FLAME PROOF	Type 4X, IP67
ATEX: ATEX FM14ATEX0059X: Il 2G Ex d IIC T6 Gb/Ga Ta=-40°C to +70°C IP67 IEC- IEC Ex FMG14.0028X Ex D IIC T6 Gb/Ga Ta=-40°C to +70°C IP67	ATEX: ATEX FM14ATEX0060X: II 3 G Ex nA IIC T4 Gc Ta = -15°C to +70°C IP67 IEC: IECEx FMG 14.00028X: Ex nA IIC T4 Gc Ta = -15°C to + 70°C IP67
INTRINSICALLY SAFE US/Canada: Class I, II, III, Div 1, Group A, B, C, D, E, F, G, T4, Class I, Zone 0 AEx ia IIC T4 Ga Class I, Zone 0 Ex ia IIC T4 Ga Ta =-40°C to + 70°C Type 4X, IP67 ATEX - FM14ATEX0059X: II 1 G Ex ia IIC T4 Ga Ta = -40°C to +70°C IP67 IEC - IECEx FMG 14.0028X: Ex ia IIC T4 Ga Ta = -40°C to +70°C IP67	<b>DUST IGNITION PROOF US/Canada:</b> Class II, III, Division 1, Group E, F and G, T4     Ta = -40°C to +70°C     Type 4X, IP67 <b>ATEX: FM14ATEX0059X:</b> II 2 D Ex tb IIIC Db T85°C T120°C     Ta = -15°C to +70°C     IP67 <b>IEC: IECEx FMG 14.0028X:</b> Ex tb IIIC Db T85°C T120°C Db     Ta = -15°C to +70°C     IP67

The following approval standards are applicable:

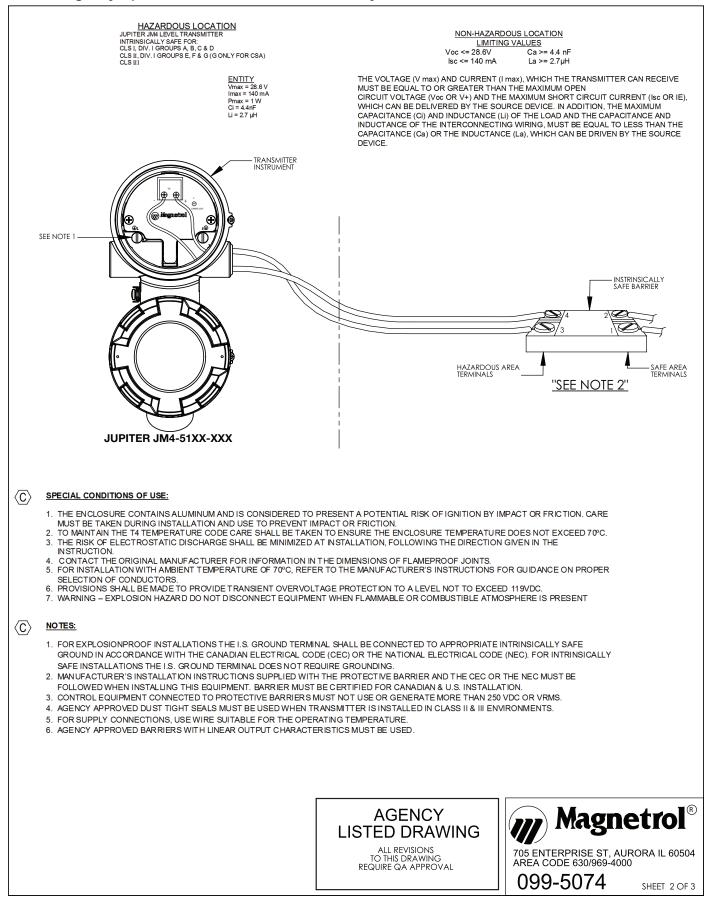
FM3600:2011, FM3610:2010, FM3611:2004, FM3615:2006, FM3616:2011, FM3810:2005, ANSI/ISA60079-0:2013, ANSI/ISA 60079-1:2009, ANSI/ISA 60079-11:2013, ANSI/ISA 60079-15:2012, ANSI/ISA 60079-26:2011, NEMA 250:2003, ANSI/IEC 60529:2004, C22.2 No. 0.4:2009, C22.2 No. 0.5:2008 C22.2 No. 30:2007 C22.2 No. 94:2001, C22.2 No. 157:2012, C22.2 No. 213:2012 C22.2 No. 1010.1:2009 CAN/CSA 60079-0:2011 CAN/CSA 60079-11:2011 CAN/CSA 60079-15:2012 C22.2 No. 60529:2005 EN60079-0:2012, EN60079-1:2014, EN60079-11:2012 EN60079-15:2010 EN60079-26:2007 EN60079-31:2009 EN60529+A1:1991-2000 IEC60079-0:2011 IEC60079-1:2014 IEC60079-11:2011 IEC60079-15:2010 IEC60079-2:2006 IEC60079-31:2008

# SPECIAL CONDITIONS OF USE:

- 1. The enclosure contains aluminum and is considered to present a potential risk of ignition by impact or friction. Care must be taken during installation and use to prevent impact or friction.
- 2. To maintain the T4 temperature code care shall be taken to ensure the enclosure temperature does not exceed +156 °F (+70 °C).
- 3. The risk of electrostatic discharge shall be minimized at installation, following the direction given in the instruction.
- 4. For Installation with ambient temperature of +156 °F (+70 °C), refer to the manufacturer's instructions for guidance on proper selection of conductors.
- 5. Provisions shall be made to provide transient overvoltage protection to a level not to exceed 119 VDC.
- 6. WARNING Explosion Hazard do not disconnect equipment when flammable or combustible atmosphere is present
- 7. When equipment is used in explosive dust atmospheres, the end user shall take precautions so that the thermal effects of the process temperature shall limit the equipment enclosure and probe surface temperatures to not exceed the required installation location temperature and shall be between +185 °F (+85 °C) and +248 °F (+120 °C).

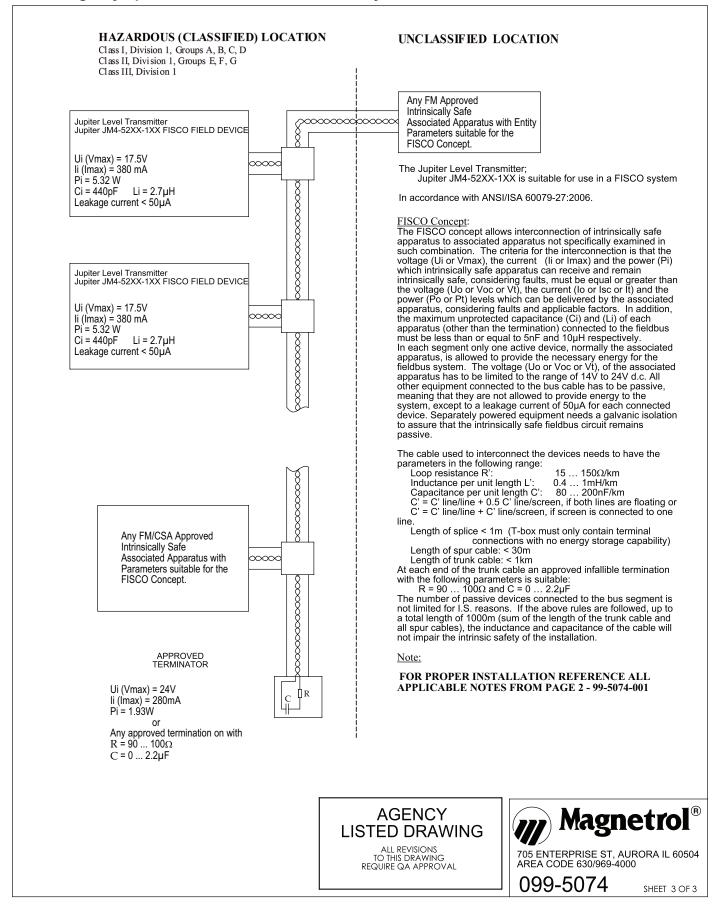
# NOTES:

- 1. For Explosion proof installations the I.S. ground terminal shall be connected to appropriate intrinsically safe ground in accordance with the Canadian Electrical code (CEC) or the national electrical code (NEC). For intrinsically safe installations the I.S. ground terminal does not require grounding.
- 2. Manufacturer's installation instructions supplied with the protective barrier and the CEC or the NEC must be followed when installing this equipment. Barrier must be certified for Canadian & U.S. installation.
- 3. Control equipment connected to protective barriers must not use or generate more than 250 VDC or VRMS.
- 4. Agency approved dust tight seals must be used when transmitter is installed in Class II & III environments.
- 5. For supply connections, use wire suitable for the operating temperature.
- 6. Agency approved barriers with linear output characteristics must be used.



#### 5.5.1 Agency Specifications – FM/CSA Intrinsically Safe Installation

#### 5.5.2 Agency Specifications – FM/CSA Intrinsically Safe Foundation Fieldbus™ Installation —



# 5.6 Specifications

System Design Measurement Principle		Magnetostriction-based mechanical response signal						
Input								
Measured Variable		Level, response signal time of flight						
Span		6 to 400 inches (15 to 999 cm)						
Output								
Туре		4 to 20 mA with HART: 3.8 mA to 20.5 mA useable (per NAMUR NE43)						
1990		Foundation fieldbus <sup>™</sup> : H1 (ITK Ver. 6.1.1)						
Resolution Analo	a.	0.003 mA						
Digital Displa	-	1 mm						
Loop Resistance		591 ohms @ 24 VDC and 22 mA						
Diagnostic Alarm		Selectable: 3.6 mA, 22 mA (meets requirements of NAMUR NE 43), or HOLD last output						
Damping		Adjustable 0-10 seconds						
User Interface								
Keypad		4-button menu-driven data entry						
Display		Graphic liquid crystal display						
Digital Communication		HART Version 7—with Field Communicator, Foundation fieldbus <sup>™</sup> ,						
Digital Communication		DTM (PACT <i>ware</i> <sup>™</sup> ), AMS, FDT, EDDL						
Menu Languages		Transmitter LCD: English, French, German, Spanish, Russian, Portuguese						
Menu Languages		HART DD: English, French, German, Spanish, Russian, Chinese, Portuguese						
Dewer (at transmitter termine		Foundation fieldbus <sup>™</sup> Host System: English						
Power (at transmitter termina	115)	HART: General Purpose (Weather proof)/Intrinsically Safe/Explosion-proof:						
		11 VDC minimum under certain conditions FOUNDATION fieldbus <sup>™</sup> : 9 to 17.5 VDC						
11 t		FISCO FNICO, Explosion Proof, General Purpose, and Weather Proof						
Housing								
Material		IP67/die cast aluminum A413 (<0.6% copper); optional 316 stainless steel						
Net/Gross Weight		4.5 lbs. (2.0 kg)						
		10.0 lbs. (4.50 kg)						
Overall Dimensions		H 8.34" (212 mm) x W 4.03" (102 mm) x D 7.56" (192 mm)						
Cable Entry		½" NPT or M20						
SIL 2 Hardware (Safety Inte	grity Level)	Safe Failure Fraction = 93.1% for Single Float version,						
		91.9% for Dual Float version (HART only)						
		Functional Safety to SIL 2 as 1001 in accordance with IEC 61508						
		(Full FMEDA report available upon request)						
Environment								
Ambient Temperature Range		-40 to +158 °F (-40 to +70 °C)						
		-5 to +160 °F (-20 to +70 °C)						
Process Temperature	External Mount:	-320 to +850 °F (-195 to +454 °C)						
	Direct Insertion:	-320 to +500 °F (-195 to +260 °C)						
		-320 to +800 °F (-195 to +427 °C)						
Storage Temperature		-50 to +185 °F (-46 to +85 °C)						
Process Pressure (Direct Inse	rtion)	Vacuum to 3000 psig (207 bar)						

ORI-651 Jupiter<sup>®</sup> Model JM4 Magnetostrictive Transmitter – Foundation fieldbus<sup>™</sup>

5.6.1 Functional/Physical								
Humidity	0 to 99%, non-condensing							
Electromagnetic Compatibility	Meets CE requirement (EN 61326) and NAMUR NE 21							
Surge Protection	Meets CE EN 61326 (1000V)							
Shock/Vibration	ANSI/ISA-S71.03 Class SA1 (Shock); ANSI/ISA-S71.03 Class VC2 (Vibration)							
Performance								
Linearity	±0.01% or 0.030" (0.76 mm), whichever is greater							
Accuracy	±0.01% full scale or 0.05" (1.27 mm), whichever is greater							
Resolution	.014" (.35 mm)							
Repeatability	±0.005% of full span or 0.014" (0.36 mm), whichever is greater							
Response Time	1 second							
Initialization Time	Less than 10 seconds							
Ambient Temperature Effect	Approx. ±0.02% of probe length/degree C							
Foundation fieldbus™								
ITK Version	6.1.1							
H1 Device Class	Link Master (LAS)—selectable ON/OFF							
H1 Profile Class	31PS, 32L							
Function Blocks	(6) Al, (2) Transducer, (1) Resource, (1) Arithmetic, (1) Input Selector,							
	(1) Signal Characterizer, (2) PID, (1) Integrator							
Quiescent Current	15 mA							
Execution Time	15 msec (30 msec PID, Signal Characterizer Block)							

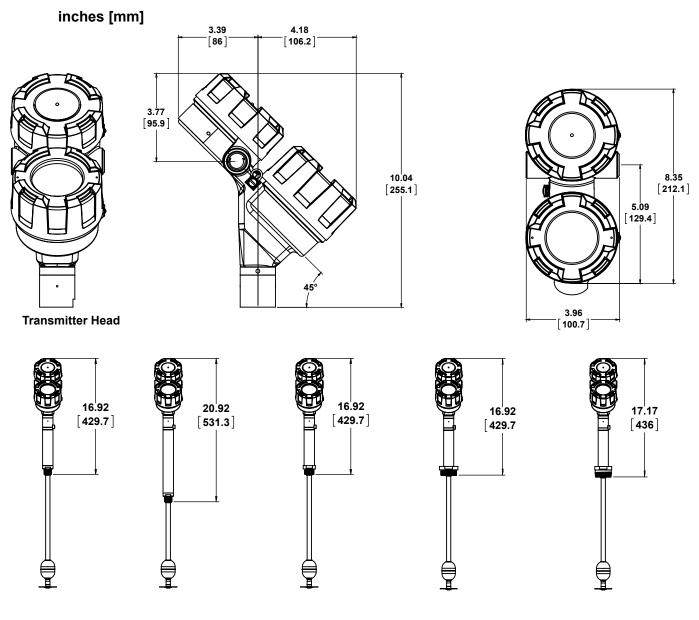
# 5.6.2 Probe Selection Guide

JM4 Probe	Temperature Range	Pressure Range (Direct Insertion)
Standard	-50 to +450 °F (-46 to +232 °C)	Vacuum to 3000 psig (207 bar)
High Temperature	-50 to +800 °F (-46 to +427 °C)	Vacuum to 3000 psig (207 bar)
Cryogenic	-320 to +158 °F (-196 to +70 °C)	Vacuum to 3000 psig (207 bar)

# 5.6.3 Probe Specifications

Probe Diameter		0.625 inches (1.59 cm)
Process Connection		¾" NPT, 2" NPT, 1" BSP, 2" BSP ANSI or DIN Flanges
Materials	Standard:	316 SS, nickel, Teflon <sup>®</sup> , brass, silicone
Hig	gh Temperature:	316 SS, ceramic, brass, nickel, mica
	Cryogenic:	316 SS, silicone, nickel, Teflon®, brass

# 5.6.4 Physical Specifications - Transmitter



Direct Insertion .75 NPT

Direct Insertion .75 NPT, High Temp & Cryo

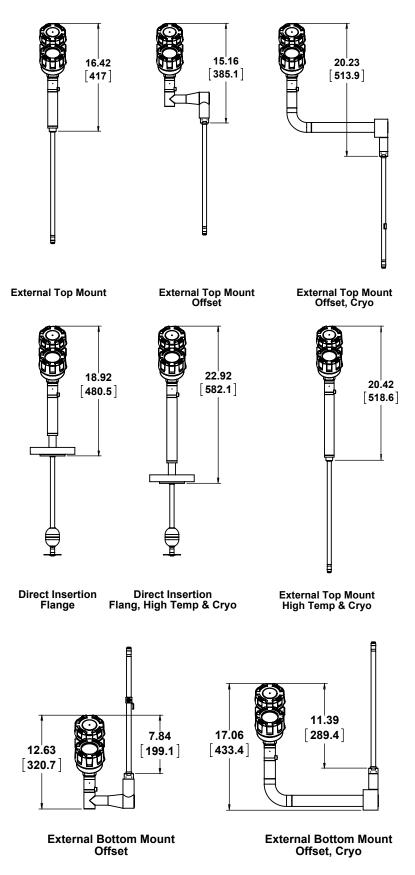
Direct Insertion 1" BSP

Direct Insertion 2" BSP

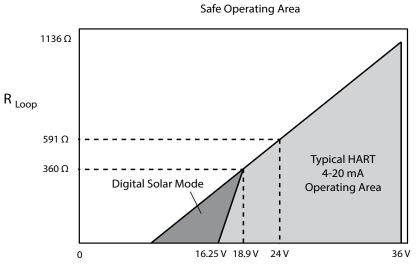
Direct Insertion 2" NPT

# 5.6.4 Physical Specifications - Transmitter

# inches [mm]



Safe Operating Area



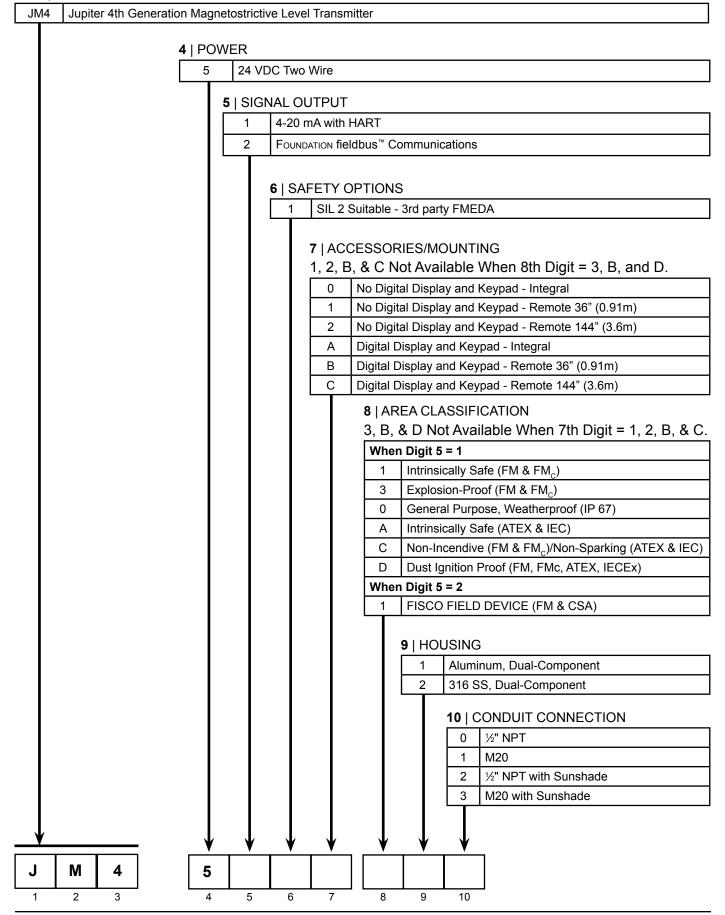
Vsupply (Loop Supply Voltage)

# Supply Voltage

Current Consumption	Vmax			
4mA 20mA	16.25V 11V	36V 36V		
4mA 20mA	16.25V 11V	28.6V 28.6V		
4mA 20mA	16.25V 11V	36V 36V		
n (PV transmitter via HART)				
10mA①	11V	36V		
10mA①	11V	28.6V		
nt)				
4mA <sup>①</sup>	16.25V	36V		
4mA1	16.25V	28.6V		
· · ·				
9V to 17.5V	9V to 17.5V	9V to 17.5V		
	4mA     20mA     4mA     20mA     4mA     20mA     4mA     20mA     10mA     10mA     10mA     10mA     10mA     10mA     10mA	4mA   16.25V     20mA   11V     10mA①   11V     10mA①   11V     10mA①   11V     4mA①   16.25V     4mA①   16.25V		

① Start-up current 12mA minimum.

#### 123 | BASIC MODEL NUMBER



# Model Number Direction Insertion Probe

# 1 | TECHNOLOGY

1   TECHNO 2   Jupite		Magnetostrictive Probes - Model JM4													
A	English														
С	Metric														
		CONFIGURATION													
		ndard (-65 to	+500 °E	)											
		n-Temp Exter			0 °F)										
		ogenic (-320			,0 1 )										
	<b>4 5</b>   PROCESS CONNECTION - SIZE/TYPE (consult factory for other process connections)														
	Thr	readed													
	1	1 ¾" NPT					22	1" BSF	þ						
	4	1 2" NPT					42	2" BSF	)						
	AN	SI Flanges													
	43	3 2" 150#	RF ANSI				56	3" 900	RF ANS	51					
	44	4 2" 300#	RF ANSI				57	3" 150	0 RF AN	SI					
	4	5 2" 600#	RF ANSI				63	4" 150	# RF AN	SI					
	4	7 2" 900/1	500# RF	ANSI			64	4" 300;	# RF AN	SI					
	53						65		# RF AN						
	54						66	4" 900 RF ANSI							
	5		RF ANSI				67	4" 1500 RF ANSI							
	DN	Flanges													
	C	· ·		/40, EN 1			ED	DN 80	PN 63 E	EN 1092-	1 TYPE	B2			
	C	·		0 EN 109		E B2	EE			EN 1092					
	D,			1092-1 T			FA			EN 1092					
	D			EN 1092-		4	FB	-		40 EN 10					
	DI			1092-1 T		<u> </u>	FD			EN 1092					
				N 1092-1 1092-1 T		2	FE FF			0 EN 109 0 EN 109					
				EN 1092-1-1		<u>^</u>	FG	1		0 EN 109					
			11 20/40			`			011120		<u>~</u> -1111				
			6   MATERIAL OF CONSTRUCTION A 316 SS												
			A B	Hastelloy	/ C276										
			C	Monel 40											
			L	316 SS v		S coating	on prob	e and flo	at						
			Р	316 SS v		-	-								
	<b>t</b>		<u>- ↓</u>										1		
2						0	0								
1 2	3	4 5	6	7	8	9	10	11	12	13	14	15			

# Model Number Continued Direction Insertion Probe

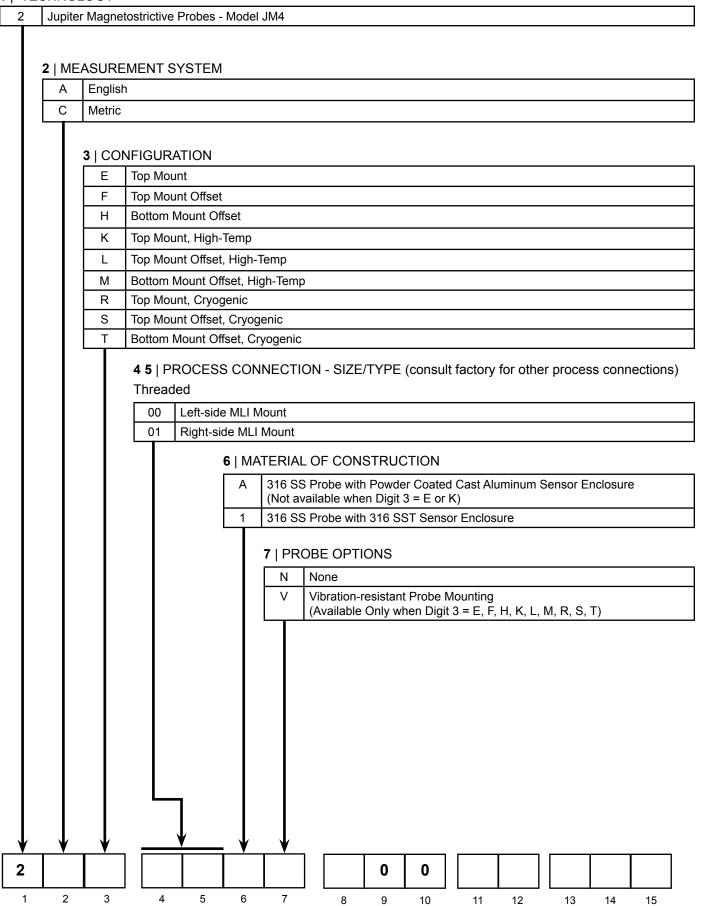
### 8 | INSTALLATION CONSIDERATIONS

	INSTALLATION CONSIDERATIONS																
١	N C	Direct Insertion unit mounted in vessel without stilling well. Probe centering disc not required.															
0	C C	Direct Insertion unit mounted in chamber, bridle, or stilling well. Probe centering disc required.															
	9	CON	ISTRUC	CTION C	CODES	5											
	K, I	_, M	& N Av	ailable	/hen D	igit 4 =	1 - 6 an	d Dig	Digit 5 = 1, 3, 4, 5, 6, 7								
		0	INDUST		М	AS№	1E B3	1.3 & N/	ACE MR	0175/MI	R0103						
		ĸ	ASME E	331.1						Ν	IND	JSTR	IAL & N	ACE MF	R0175/M	R0103	
		L	ASME E	331.3					1 '								
			10     F	VEL/IN	TERFA	CE M	FASUR	EMENT	-								
			1	1			tal Liquio										
			2				erface L										
			3					face Leve	-1								
			<u> </u>														
				11 12	<u> </u>										••		
				00				ertion floa							oter)		
				99				tion float	•		stand	lard o	ffering b	elow)			
				One F	loat -	Fotal Le	evel On	ly (Digit	10 =	1)							
				AA	316L	SS, MI	N. SG 0	.83, 2.00	" OD,	, 2.70"	Length	۱					
				AB	316L	SS, MI	N. SG 0	.68, 2.30	" OD,	, 3.00"	Length	۱					
				AC	316L	SS, MI	N. SG 0	.64, 2.50	" OD,	, 3.00"	Length	۱					
				BA	Titan	ium, Ml	N. SG 0	.70, 2.25	" OD,	2.80"	Length	۱					
				BB	Titan	ium, Ml	N. SG 0	.52, 2.25	" OD,	, 3.00"	Length	۱					
				CA	Haste	elloy C,	MIN. SC	G 0.86, 1.	.85" OD, 3.00" Length								
				CB	Haste	elloy C,	MIN. SC	G 0.70, 2.	.25" OD, 4.30" Length								
				One	Float	- Inte	rface L	_evel C	Only (Digit 10 = 2)								
				MA	Interf	ace, 31	6 SS, S	G 0.89/1.	.00, 2.00" OD, 2.75" Length								
				MB	Interf	ace, 31	6 SS, S	G 1.00/1.	.12, 2.00" OD, 2.75" Length								
				NA	Interf	ace, Tit	tanium, S	SG 0.89/	1.00, 2.00" OD, 2.80" Length								
				NB	Interf	ace, Tit	tanium, S	SG 1.00/	1.12, 2.00" OD, 2.80" Length								
				PA	Interf	ace, Ha	astelloy (	C, SG 0.8	39/1.0	0, 1.85	5" OD,	3.00"	Length				
				PB	Interf	ace, Ha	astelloy (	C, SG 1.0	00/1.12, 1.85" OD, 3.00" Length								
				Two F	loats (	Digit 1	0 = 3)						-				
				11	Inter	ace Flo	pat: MA.	Total Lev	el Flo	oat: AA		32	Interfac	e Float:	NA. Tota	al Level	Float: BB
				12	-			Total Lev				41					Float: BA
				13	+			Total Lev				42					Float: BB
				21	-							51					Float: CA
			21 Interface Float: MB, Total Leve 22 Interface Float: MB, Total Leve									52					Float: CB
				23				Total Lev				61					Float: CA
			31 Interface Float: NA, Total Leve									62					Float: CB
							,				」  3 14	15		TION LE			
											XXX	<u> </u>		6-400 O			= A)
									,							Digit $2 = C$	
									1								
								L	J	<u>ц</u>	1	١	ł		V		
~													<u> </u>	i ———	• 		
2							N										
	1	2	3	4	5	6	7	8	9	1(	)	11	12	13	14	15	

# Model Number

External Mount Probe

#### 1 | TECHNOLOGY



External Mount Probe

### 8 | INSTALLATION CONSIDERATIONS

0 No mounting clamps required.

Chamber/Clamp Sizes for MLI Mount Without High Temperature Insulation

1	2" (or if digit 20 of MLI model code is 1, 2, or 7)
2	21/2" (or if digit 20 of MLI model code is 3, 4, 5, or 6)
3	3" (or if digit 20 of MLI model code is A, B, C, or D)
4	4" (or if digit 20 of MLI model code is E, F, G, H, or J)
5	¾" (for Atlas Top Mount Configuration only)

Chamber/Clamp Sizes for MLI Mount With High Temperature Insulation

E	2" (or if digit 20 of MLI model code is 1, 2, or 7)
F	21/2" (or if digit 20 of MLI model code is 3, 4, 5, or 6)
G	3" (or if digit 20 of MLI model code is A, B, C, or D)
Н	4" (or if digit 20 of MLI model code is E, F, G, H, or J)
J	¾" (for Atlas Top Mount Configuration only)

Μ

Ν

ASME B31.3 & NACE MR0175/MR0103

INDUSTRIAL & NACE MR0175/MR0103

# 9 | CONSTRUCTION CODES

K, L, & M Available Only When Digit 4 = 1 - 6 and Digit 5 = 1, 3, 4, 5, 6, 7

- INDUSTRIAL 0 ASME B31.1 Κ
- L
  - **ASME B31.3**

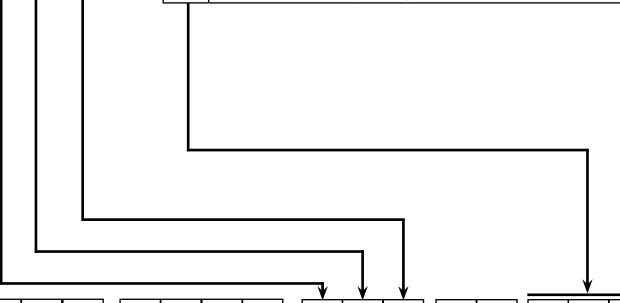
10 | LEVEL/INTERFACE MEASUREMENT Measure Only the Total Liquid Level 1

2 Measure Only the Interface Level

3 Measure Both Total and Interface Level

# 13 14 15 | INSERTION LENGTH

ХХХ Inches (006-400 Only when Digit 2 = A) Centimeters (015-999 Only when Digit 2 = C)



8

9

10

0

12

13

14

15

0

11

2

1

2

3

4

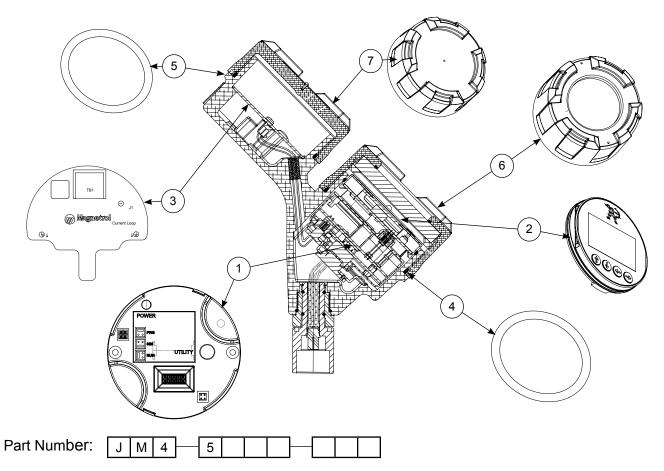
5

6

7

# 5.8 Parts

# 5.8.1 Replacement Parts



(1) Electronic Module		
Digit 5	Replacement Part	
1	031-2856-001	
2	031-2856-002	

(2) Display Module		Module
Digit 5	Digit 7	Replacement Part
1.2	0,1,2	
۲,۷	A,B,C	031-2850-001

(3) Wiring PC Board	
Digit 5	Replacement Part
1	030-9165-001
2	030-9166-002

	Replacement Part
(4) "O" -ring	012-2201-237
(5) "O" -ring	012-2201-237

(6) Housing Cover			sing Cover
	Digits		
7	8	9	Replacement Part
0,1,2	0,1,3,	1	004-9225-002
0,1,2	A,B,C,D	2	004-9225-003
	0,1,A	1	036-4413-005
A,B,C	3	1	036-4413-001
	0,1,3,A	2	036-4413-002
	B,C,D	1	036-4413-008
A,B,C		2	036-4413-009

(7) Hou	using Cover
Digit 9	Replacement Part
1	004-9225-002
2	004-9225-003

# Appendix A

# Level (and Interface) Transducer Block Table

0     BLOCK_STRUCTURE     BLOCK STRUCT       1     ST_REV     Static Revision       2     TAG_DESC     Tag Description       3     STRATEGY     Strategy       4     ALERT_KEY     Alert Key       5     MODE_BLK     Block Mode       6     BLOCK_ERR     Block Error       7     UPDATE_EVT     Update Event       8     BLOCK_ALM     Block Alarm       9     TRANSDUCER_DIRECTORY     Transducer Directory       10     TRANSDUCER_TYPE     Transducer Error       12     COLLECTION_DIRECTORY     Collection Directory       13     MEAS_TYPE     Measurement Type       14     LEVEL     Level       15     LEVEL_UNIT     Level Unit       16     DISTANCE     Distance       17     DISTANCE_UNIT     Distance Unit       18     PROBE_MODEL_NUM     Probe M/N       19     PROBE_SER_NUM     Probe K/N       20     PROBE_CONFIG     Probe Tomp Rating       24     PROBE_TEMP_RATING     Probe Tomp	Item	Parameter Name	Parameter Label
2   TAG_DESC   Tag Description     3   STRATEGY   Strategy     4   ALERT_KEY   Alert Key     5   MODE_BLK   Block Mode     6   BLOCK_ERR   Block Error     7   UPDATE_EVT   Update Event     8   BLOCK_ALM   Block Alarm     9   TRANSDUCER_DIRECTORY   Transducer Directory     10   TRANSDUCER_TYPE   Transducer Error     12   COLLECTION_DIRECTORY   Collection Directory     13   MEAS_TYPE   Measurement Type     14   LEVEL   Level     15   LEVEL_UNIT   Level Unit     16   DISTANCE_UNIT   Distance     17   DISTANCE_UNIT   Distance Unit     18   PROBE_MODEL_NUM   Probe M/N     19   PROBE_SER_NUM   Probe S/N     20   PROBE_CONFIG   Probe Torpe     21   PROBE_TOATHING   Probe Torpe Tope     22   PROBE_TEMP_RATING   Probe Torpe Tope     23   PROBE_TEMP_RATING   Probe Vibration Rating     25   PROBE_LEVEL_THRESHOLD_MODE	0	BLOCK_STRUCTURE	BLOCK STRUCT
3   STRATEGY   Strategy     4   ALERT_KEY   Alert Key     5   MODE_BLK   Block Mode     6   BLOCK_ERR   Block Error     7   UPDATE_EVT   Update Event     8   BLOCK_ALM   Block Alarm     9   TRANSDUCER_DIRECTORY   Transducer Directory     10   TRANSDUCER_TYPE   Transducer Error     12   COLLECTION_DIRECTORY   Collection Directory     13   MEAS_TYPE   Measurement Type     14   LEVEL   Level     15   LEVEL_UNIT   Level Unit     16   DISTANCE   Distance     17   DISTANCE_UNIT   Distance     18   PROBE_MODEL_NUM   Probe M/N     19   PROBE_SER_NUM   Probe S/N     20   PROBE_CONFIG   Probe Tope Tope     21   PROBE_TYPE   Probe Tope Tope     22   PROBE_IENGTH   Probe Length     23   PROBE_TEMP_RATING   Probe Vibration Rating     24   PROBE_SENSITIVITY   Probe Sensitivty     27   PROBE_SENSITIVITY   Probe Level	1	ST_REV	Static Revision
4   ALERT_KEY   Alert Key     5   MODE_BLK   Block Mode     6   BLOCK_ERR   Block Error     7   UPDATE_EVT   Update Event     8   BLOCK_ALM   Block Alarm     9   TRANSDUCER_DIRECTORY   Transducer Directory     10   TRANSDUCER_TYPE   Transducer Error     12   COLLECTION_DIRECTORY   Collection Directory     13   MEAS_TYPE   Measurement Type     14   LEVEL   Level     15   LEVEL_UNIT   Level Unit     16   DISTANCE   Distance     17   DISTANCE_UNIT   Distance Unit     18   PROBE_MODEL_NUM   Probe M/N     19   PROBE_CONFIG   Probe Configuration     21   PROBE_CONFIG   Probe Tope Type     22   PROBE_TEMP_RATING   Probe Length     23   PROBE_TEMP_RATING   Probe Vibration Rating     24   PROBE_TEMP_RATING   Probe Vibration Rating     25   PROBE_FLOATMINSEP   Probe Level Threshold Mode     28   PROBE_LEVEL_THRESHOLD_MODE   Probe Level Sloped Start Value <td>2</td> <td>TAG_DESC</td> <td>Tag Description</td>	2	TAG_DESC	Tag Description
5   MODE_BLK   Block Mode     6   BLOCK_ERR   Block Error     7   UPDATE_EVT   Update Event     8   BLOCK_ALM   Block Alarm     9   TRANSDUCER_DIRECTORY   Transducer Directory     10   TRANSDUCER_TYPE   Transducer Type     11   XD_ERROR   Transducer Type     12   COLLECTION_DIRECTORY   Collection Directory     13   MEAS_TYPE   Measurement Type     14   LEVEL   Level     15   LEVEL_UNIT   Level Unit     16   DISTANCE   Distance     17   DISTANCE_UNIT   Distance Unit     18   PROBE_MODEL_NUM   Probe M/N     19   PROBE_SER_NUM   Probe S/N     20   PROBE_CONFIG   Probe Configuration     21   PROBE_TYPE   Probe Type     22   PROBE_TEMP_RATING   Probe Type     23   PROBE_TEMP_RATING   Probe Vibration Rating     24   PROBE_LEVEL_THRESHOLD_MODE   Probe Level Threshold Mode     28   PROBE_LEVEL_THRESHOLD_MODE   Probe Level Sloped Start Value	3	STRATEGY	Strategy
6     BLOCK_ERR     Block Error       7     UPDATE_EVT     Update Event       8     BLOCK_ALM     Block Alarm       9     TRANSDUCER_DIRECTORY     Transducer Directory       10     TRANSDUCER_TYPE     Transducer Type       11     XD_ERROR     Transducer Error       12     COLLECTION_DIRECTORY     Collection Directory       13     MEAS_TYPE     Measurement Type       14     LEVEL     Level       15     LEVEL_UNIT     Level Unit       16     DISTANCE     Distance       17     DISTANCE_UNIT     Distance Unit       18     PROBE_MODEL_NUM     Probe M/N       19     PROBE_SER_NUM     Probe M/N       20     PROBE_CONFIG     Probe Type       21     PROBE_TYPE     Probe Type       22     PROBE_LENGTH     Probe Type       23     PROBE_TEMP_RATING     Probe Temp Rating       24     PROBE_FLOATMINSEP     Probe Minimum Separation       26     PROBE_LEVEL_THRESHOLD_MODE     Probe Level Inreshold Mode       <	4	ALERT_KEY	Alert Key
7   UPDATE_EVT   Update Event     8   BLOCK_ALM   Block Alarm     9   TRANSDUCER_DIRECTORY   Transducer Directory     10   TRANSDUCER_TYPE   Transducer Type     11   XD_ERROR   Transducer Error     12   COLLECTION_DIRECTORY   Collection Directory     13   MEAS_TYPE   Measurement Type     14   LEVEL   Level     15   LEVEL_UNIT   Level Unit     16   DISTANCE   Distance     17   DISTANCE_UNIT   Distance Unit     18   PROBE_MODEL_NUM   Probe M/N     19   PROBE_SER_NUM   Probe S/N     20   PROBE_CONFIG   Probe Configuration     21   PROBE_CONFIG   Probe Type     22   PROBE_LENGTH   Probe Length     23   PROBE_TEMP_RATING   Probe Temp Rating     24   PROBE_VIBRATION_RATING   Probe Vibration Rating     25   PROBE_FLOATMINSEP   Probe Minimum Separation     26   PROBE_SENSITIVITY   Probe Level Threshold Mode     27   PROBE_LEVEL_THRESHOLD_MODE   Probe Level Sloped S	5	MODE_BLK	Block Mode
8   BLOCK_ALM   Block Alarm     9   TRANSDUCER_DIRECTORY   Transducer Directory     10   TRANSDUCER_TYPE   Transducer Type     11   XD_ERROR   Transducer Error     12   COLLECTION_DIRECTORY   Collection Directory     13   MEAS_TYPE   Measurement Type     14   LEVEL   Level     15   LEVEL_UNIT   Level Unit     16   DISTANCE   Distance     17   DISTANCE_UNIT   Distance Unit     18   PROBE_MODEL_NUM   Probe M/N     19   PROBE_SER_NUM   Probe S/N     20   PROBE_CONFIG   Probe Configuration     21   PROBE_TEMP_RATING   Probe Temp Rating     24   PROBE_TEMP_RATING   Probe Vibration Rating     25   PROBE_FLOATMINSEP   Probe Minimum Separation     26   PROBE_SENSITIVITY   Probe Level Threshold Mode     27   PROBE_LEVEL_THRESHOLD_MODE   Probe Level Sloped Start Value     28   PROBE_LEVEL_THRESHOLD_VALUE   Probe Level Threshold Value     30   PROBE_IFC_SLOPED_START_AMPL   Ifc Level Threshold Value	6	BLOCK_ERR	Block Error
9   TRANSDUCER_DIRECTORY   Transducer Directory     10   TRANSDUCER_TYPE   Transducer Type     11   XD_ERROR   Transducer Error     12   COLLECTION_DIRECTORY   Collection Directory     13   MEAS_TYPE   Measurement Type     14   LEVEL   Level     15   LEVEL_UNIT   Level Unit     16   DISTANCE   Distance     17   DISTANCE_UNIT   Distance Unit     18   PROBE_MODEL_NUM   Probe M/N     19   PROBE_SER_NUM   Probe S/N     20   PROBE_CONFIG   Probe Type     21   PROBE_TYPE   Probe Type     22   PROBE_TEMP_RATING   Probe Temp Rating     24   PROBE_VIBRATION_RATING   Probe Vibration Rating     25   PROBE_FLOATMINSEP   Probe Minimum Separation     26   PROBE_SENSITIVITY   Probe Sensitivty     27   PROBE_LEVEL_THRESHOLD_MODE   Probe Level Threshold Mode     28   PROBE_LEVEL_THRESHOLD_VALUE   Probe Level Threshold Value     30   PROBE_IFC_LEVEL_THRESH_MODE   Ifc Level Threshold Value     31	7	UPDATE_EVT	Update Event
10   TRANSDUCER_TYPE   Transducer Type     11   XD_ERROR   Transducer Error     12   COLLECTION_DIRECTORY   Collection Directory     13   MEAS_TYPE   Measurement Type     14   LEVEL   Level     15   LEVEL_UNIT   Level Unit     16   DISTANCE   Distance     17   DISTANCE_UNIT   Distance Unit     18   PROBE_MODEL_NUM   Probe M/N     19   PROBE_SER_NUM   Probe S/N     20   PROBE_CONFIG   Probe Type     21   PROBE_CONFIG   Probe Type     22   PROBE_LENGTH   Probe Length     23   PROBE_TYPE   Probe Temp Rating     24   PROBE_VIBRATION_RATING   Probe Vibration Rating     25   PROBE_FLOATMINSEP   Probe Minimum Separation     26   PROBE_SENSITIVITY   Probe Sensitivty     27   PROBE_LEVEL_THRESHOLD_MODE   Probe Level Threshold Mode     28   PROBE_LEVEL_THRESHOLD_MODE   Probe Level Sloped Start Value     29   PROBE_LEVEL_THRESHOLD_VALUE   Probe Level Threshold Value     30   PROBE	8	BLOCK_ALM	Block Alarm
11   XD_ERROR   Transducer Error     12   COLLECTION_DIRECTORY   Collection Directory     13   MEAS_TYPE   Measurement Type     14   LEVEL   Level     15   LEVEL_UNIT   Level Unit     16   DISTANCE   Distance     17   DISTANCE_UNIT   Distance Unit     18   PROBE_MODEL_NUM   Probe M/N     19   PROBE_SER_NUM   Probe S/N     20   PROBE_CONFIG   Probe Type     21   PROBE_CONFIG   Probe Type     22   PROBE_LENGTH   Probe Length     23   PROBE_TYPE   Probe Temp Rating     24   PROBE_VIBRATION_RATING   Probe Vibration Rating     25   PROBE_FLOATMINSEP   Probe Minimum Separation     26   PROBE_SENSITIVITY   Probe Sensitivty     27   PROBE_LEVEL_THRESHOLD_MODE   Probe Level Threshold Mode     28   PROBE_LEVEL_THRESHOLD_MODE   Probe Level Sloped Start Value     29   PROBE_LEVEL_THRESH_MODE   Ifc Level Threshold Value     30   PROBE_IFC_SUPED_START_AMPL   Ifc Sloped Start Value     31	9	TRANSDUCER_DIRECTORY	Transducer Directory
12   COLLECTION_DIRECTORY   Collection Directory     13   MEAS_TYPE   Measurement Type     14   LEVEL   Level     15   LEVEL_UNIT   Level Unit     16   DISTANCE   Distance     17   DISTANCE_UNIT   Distance Unit     18   PROBE_MODEL_NUM   Probe M/N     19   PROBE_SER_NUM   Probe S/N     20   PROBE_CONFIG   Probe Configuration     21   PROBE_TYPE   Probe Configuration     22   PROBE_LENGTH   Probe Length     23   PROBE_TEMP_RATING   Probe Temp Rating     24   PROBE_VIBRATION_RATING   Probe Vibration Rating     25   PROBE_FLOATMINSEP   Probe Minimum Separation     26   PROBE_SENSITIVITY   Probe Sensitivity     27   PROBE_LEVEL_THRESHOLD_MODE   Probe Level Threshold Mode     28   PROBE_LEVEL_SLOPED_START_AMPL   Probe Level Sloped Start Value     29   PROBE_LEVEL_THRESHOLD_VALUE   Probe Level Threshold Value     30   PROBE_IFC_LEVEL_THRESH_MODE   Ifc Level Thresh Mode     31   PROBE_IFC_LEVEL_THRESH_VALUE   Ifc Level	10	TRANSDUCER_TYPE	Transducer Type
13MEAS_TYPEMeasurement Type14LEVELLevel15LEVEL_UNITLevel Unit16DISTANCEDistance17DISTANCE_UNITDistance Unit18PROBE_MODEL_NUMProbe M/N19PROBE_SER_NUMProbe S/N20PROBE_CONFIGProbe Configuration21PROBE_TYPEProbe Type22PROBE_LENGTHProbe Temp Rating24PROBE_TEMP_RATINGProbe Vibration Rating25PROBE_FLOATMINSEPProbe Minimum Separation26PROBE_SENSITIVITYProbe Sensitivity27PROBE_LEVEL_THRESHOLD_MODEProbe Level Threshold Mode28PROBE_LEVEL_THRESHOLD_MODEProbe Level Sloped Start Value29PROBE_LEVEL_THRESHOLD_VALUEProbe Level Threshold Value30PROBE_IFC_LEVEL_THRESH_MODEIfc Level Thresh Mode31PROBE_IFC_LEVEL_THRESH_VALUEIfc Level Thresh Value33PROBE_SLOPED_END_DISTANCESloped End Distance	11	XD_ERROR	Transducer Error
14LEVELLevel15LEVEL_UNITLevel Unit16DISTANCEDistance17DISTANCE_UNITDistance Unit18PROBE_MODEL_NUMProbe M/N19PROBE_SER_NUMProbe S/N20PROBE_CONFIGProbe Configuration21PROBE_TYPEProbe Type22PROBE_LENGTHProbe Temp Rating23PROBE_TEMP_RATINGProbe Temp Rating24PROBE_VIBRATION_RATINGProbe Vibration Rating25PROBE_FLOATMINSEPProbe Minimum Separation26PROBE_SENSITIVITYProbe Level Threshold Mode27PROBE_LEVEL_THRESHOLD_MODEProbe Level Sloped Start Value29PROBE_LEVEL_THRESHOLD_VALUEProbe Level Threshold Value30PROBE_IFC_SLOPED_START_AMPLIfc Sloped Start Value31PROBE_IFC_SLOPED_START_AMPLIfc Sloped Start Value33PROBE_SLOPED_END_DISTANCESloped End Distance	12	COLLECTION_DIRECTORY	Collection Directory
15LEVEL_UNITLevel Unit16DISTANCEDistance17DISTANCE_UNITDistance Unit18PROBE_MODEL_NUMProbe M/N19PROBE_SER_NUMProbe S/N20PROBE_CONFIGProbe Configuration21PROBE_TYPEProbe Type22PROBE_LENGTHProbe Length23PROBE_TEMP_RATINGProbe Temp Rating24PROBE_VIBRATION_RATINGProbe Vibration Rating25PROBE_FLOATMINSEPProbe Minimum Separation26PROBE_SENSITIVITYProbe Sensitivty27PROBE_LEVEL_THRESHOLD_MODEProbe Level Threshold Mode28PROBE_LEVEL_THRESHOLD_VALUEProbe Level Threshold Value30PROBE_IFC_LEVEL_THRESHOLD_VALUEProbe Level Threshold Value31PROBE_IFC_LEVEL_THRESH_MODEIfc Level Thresh Mode32PROBE_IFC_LEVEL_THRESH_VALUEIfc Level Thresh Value33PROBE_SLOPED_END_DISTANCESloped End Distance	13	MEAS_TYPE	Measurement Type
Image: Construct of the systemImage: Construct of the system16DISTANCEDistance17DISTANCE_UNITDistance Unit18PROBE_MODEL_NUMProbe M/N19PROBE_SER_NUMProbe S/N20PROBE_CONFIGProbe Configuration21PROBE_TYPEProbe Type22PROBE_LENGTHProbe Length23PROBE_TEMP_RATINGProbe Temp Rating24PROBE_VIBRATION_RATINGProbe Vibration Rating25PROBE_FLOATMINSEPProbe Minimum Separation26PROBE_SENSITIVITYProbe Level Threshold Mode28PROBE_LEVEL_THRESHOLD_MODEProbe Level Threshold Mode29PROBE_LEVEL_SLOPED_START_AMPLProbe Level Threshold Value30PROBE_IFC_LEVEL_THRESHOLD_VALUEProbe Level Threshold Value31PROBE_IFC_SLOPED_START_AMPLIfc Level Thresh Mode32PROBE_IFC_LEVEL_THRESH_VALUEIfc Level Thresh Value33PROBE_SLOPED_END_DISTANCESloped End Distance	14	LEVEL	Level
17DISTANCE_UNITDistance Unit18PROBE_MODEL_NUMProbe M/N19PROBE_SER_NUMProbe S/N20PROBE_CONFIGProbe Configuration21PROBE_TYPEProbe Type22PROBE_LENGTHProbe Length23PROBE_TEMP_RATINGProbe Temp Rating24PROBE_VIBRATION_RATINGProbe Vibration Rating25PROBE_FLOATMINSEPProbe Minimum Separation26PROBE_SENSITIVITYProbe Sensitivty27PROBE_LEVEL_THRESHOLD_MODEProbe Level Threshold Mode28PROBE_LEVEL_SLOPED_START_AMPLProbe Level Sloped Start Value29PROBE_IFC_LEVEL_THRESHOLD_VALUEProbe Level Threshold Value30PROBE_IFC_SLOPED_START_AMPLIfc Level Threshold Value31PROBE_IFC_SLOPED_START_AMPLIfc Sloped Start Value32PROBE_IFC_LEVEL_THRESH_VALUEIfc Level Thresh Value33PROBE_SLOPED_END_DISTANCESloped End Distance	15	LEVEL_UNIT	Level Unit
18PROBE_MODEL_NUMProbe M/N19PROBE_SER_NUMProbe S/N20PROBE_CONFIGProbe Configuration21PROBE_CONFIGProbe Type22PROBE_LENGTHProbe Length23PROBE_TEMP_RATINGProbe Temp Rating24PROBE_VIBRATION_RATINGProbe Vibration Rating25PROBE_FLOATMINSEPProbe Minimum Separation26PROBE_SENSITIVITYProbe Sensitivty27PROBE_LEVEL_THRESHOLD_MODEProbe Level Threshold Mode28PROBE_LEVEL_SLOPED_START_AMPLProbe Level Sloped Start Value29PROBE_IFC_LEVEL_THRESHOLD_VALUEProbe Level Threshold Value30PROBE_IFC_SLOPED_START_AMPLIfc Level Thresh Mode31PROBE_IFC_SLOPED_START_AMPLIfc Sloped Start Value32PROBE_IFC_LEVEL_THRESH_VALUEIfc Level Thresh Value33PROBE_SLOPED_END_DISTANCESloped End Distance	16	DISTANCE	Distance
19PROBE_SER_NUMProbe S/N20PROBE_CONFIGProbe Configuration21PROBE_TYPEProbe Type22PROBE_LENGTHProbe Length23PROBE_TEMP_RATINGProbe Temp Rating24PROBE_VIBRATION_RATINGProbe Vibration Rating25PROBE_FLOATMINSEPProbe Minimum Separation26PROBE_SENSITIVITYProbe Sensitivty27PROBE_LEVEL_THRESHOLD_MODEProbe Level Threshold Mode28PROBE_LEVEL_SLOPED_START_AMPLProbe Level Sloped Start Value29PROBE_LEVEL_THRESHOLD_VALUEProbe Level Threshold Value30PROBE_IFC_LEVEL_THRESH_MODEIfc Level Thresh Mode31PROBE_IFC_SLOPED_START_AMPLIfc Sloped Start Value32PROBE_IFC_LEVEL_THRESH_VALUEIfc Level Thresh Value33PROBE_SLOPED_END_DISTANCESloped End Distance	17	DISTANCE_UNIT	Distance Unit
20PROBE_CONFIGProbe Configuration21PROBE_TYPEProbe Type22PROBE_LENGTHProbe Length23PROBE_TEMP_RATINGProbe Temp Rating24PROBE_VIBRATION_RATINGProbe Vibration Rating25PROBE_FLOATMINSEPProbe Minimum Separation26PROBE_SENSITIVITYProbe Sensitivty27PROBE_LEVEL_THRESHOLD_MODEProbe Level Threshold Mode28PROBE_LEVEL_SLOPED_START_AMPLProbe Level Sloped Start Value29PROBE_LEVEL_THRESHOLD_VALUEProbe Level Threshold Value30PROBE_IFC_LEVEL_THRESH_MODEIfc Level Thresh Mode31PROBE_IFC_SLOPED_START_AMPLIfc Sloped Start Value32PROBE_IFC_LEVEL_THRESH_VALUEIfc Level Thresh Value33PROBE_SLOPED_END_DISTANCESloped End Distance	18	PROBE_MODEL_NUM	Probe M/N
21PROBE_TYPEProbe Type22PROBE_LENGTHProbe Length23PROBE_TEMP_RATINGProbe Temp Rating24PROBE_VIBRATION_RATINGProbe Vibration Rating25PROBE_FLOATMINSEPProbe Minimum Separation26PROBE_SENSITIVITYProbe Sensitivty27PROBE_LEVEL_THRESHOLD_MODEProbe Level Threshold Mode28PROBE_LEVEL_SLOPED_START_AMPLProbe Level Sloped Start Value29PROBE_LEVEL_THRESHOLD_VALUEProbe Level Threshold Value30PROBE_IFC_LEVEL_THRESH_MODEIfc Level Thresh Mode31PROBE_IFC_SLOPED_START_AMPLIfc Sloped Start Value32PROBE_IFC_LEVEL_THRESH_VALUEIfc Level Thresh Value33PROBE_SLOPED_END_DISTANCESloped End Distance	19	PROBE_SER_NUM	Probe S/N
22PROBE_LENGTHProbe Length23PROBE_TEMP_RATINGProbe Temp Rating24PROBE_VIBRATION_RATINGProbe Vibration Rating25PROBE_FLOATMINSEPProbe Minimum Separation26PROBE_SENSITIVITYProbe Sensitivty27PROBE_LEVEL_THRESHOLD_MODEProbe Level Threshold Mode28PROBE_LEVEL_SLOPED_START_AMPLProbe Level Sloped Start Value29PROBE_LEVEL_THRESHOLD_VALUEProbe Level Threshold Value30PROBE_IFC_LEVEL_THRESH_MODEIfc Level Thresh Mode31PROBE_IFC_SLOPED_START_AMPLIfc Sloped Start Value32PROBE_IFC_LEVEL_THRESH_VALUEIfc Level Thresh Value33PROBE_SLOPED_END_DISTANCESloped End Distance	20	PROBE_CONFIG	Probe Configuration
23PROBE_TEMP_RATINGProbe Temp Rating24PROBE_VIBRATION_RATINGProbe Vibration Rating25PROBE_FLOATMINSEPProbe Minimum Separation26PROBE_SENSITIVITYProbe Sensitivty27PROBE_LEVEL_THRESHOLD_MODEProbe Level Threshold Mode28PROBE_LEVEL_SLOPED_START_AMPLProbe Level Sloped Start Value29PROBE_LEVEL_THRESHOLD_VALUEProbe Level Threshold Value30PROBE_IFC_LEVEL_THRESH_MODEIfc Level Thresh Mode31PROBE_IFC_SLOPED_START_AMPLIfc Sloped Start Value32PROBE_IFC_LEVEL_THRESH_VALUEIfc Level Thresh Value33PROBE_SLOPED_END_DISTANCESloped End Distance	21	PROBE_TYPE	Probe Type
24PROBE_VIBRATION_RATINGProbe Vibration Rating25PROBE_FLOATMINSEPProbe Minimum Separation26PROBE_SENSITIVITYProbe Sensitivty27PROBE_LEVEL_THRESHOLD_MODEProbe Level Threshold Mode28PROBE_LEVEL_SLOPED_START_AMPLProbe Level Sloped Start Value29PROBE_LEVEL_THRESHOLD_VALUEProbe Level Threshold Value30PROBE_IFC_LEVEL_THRESHOLD_VALUEIfc Level Thresh Mode31PROBE_IFC_SLOPED_START_AMPLIfc Sloped Start Value32PROBE_IFC_LEVEL_THRESH_VALUEIfc Level Thresh Value33PROBE_SLOPED_END_DISTANCESloped End Distance	22	PROBE_LENGTH	Probe Length
25PROBE_FLOATMINSEPProbe Minimum Separation26PROBE_ SENSITIVITYProbe Sensitivty27PROBE_ LEVEL_THRESHOLD_MODEProbe Level Threshold Mode28PROBE_ LEVEL_SLOPED_START_AMPLProbe Level Sloped Start Value29PROBE_ LEVEL_THRESHOLD_VALUEProbe Level Threshold Value30PROBE_ IFC_LEVEL_THRESH_MODEIfc Level Thresh Mode31PROBE_ IFC_SLOPED_START_AMPLIfc Sloped Start Value32PROBE_ IFC_LEVEL_THRESH_VALUEIfc Level Thresh Value33PROBE_SLOPED_END_DISTANCESloped End Distance	23	PROBE_TEMP_RATING	Probe Temp Rating
26   PROBE_ SENSITIVITY   Probe Sensitivty     27   PROBE_ LEVEL_THRESHOLD_MODE   Probe Level Threshold Mode     28   PROBE_ LEVEL_SLOPED_START_AMPL   Probe Level Sloped Start Value     29   PROBE_ LEVEL_THRESHOLD_VALUE   Probe Level Threshold Value     30   PROBE_ IFC_LEVEL_THRESH_MODE   Ifc Level Thresh Mode     31   PROBE_ IFC_SLOPED_START_AMPL   Ifc Sloped Start Value     32   PROBE_ IFC_LEVEL_THRESH_VALUE   Ifc Level Thresh Value     33   PROBE_SLOPED_END_DISTANCE   Sloped End Distance	24	PROBE_VIBRATION_RATING	Probe Vibration Rating
27   PROBE_LEVEL_THRESHOLD_MODE   Probe Level Threshold Mode     28   PROBE_LEVEL_SLOPED_START_AMPL   Probe Level Sloped Start Value     29   PROBE_LEVEL_THRESHOLD_VALUE   Probe Level Threshold Value     30   PROBE_IFC_LEVEL_THRESH_MODE   Ifc Level Thresh Mode     31   PROBE_IFC_SLOPED_START_AMPL   Ifc Sloped Start Value     32   PROBE_IFC_LEVEL_THRESH_VALUE   Ifc Level Thresh Value     33   PROBE_SLOPED_END_DISTANCE   Sloped End Distance	25	PROBE_FLOATMINSEP	Probe Minimum Separation
28   PROBE_LEVEL_SLOPED_START_AMPL   Probe Level Sloped Start Value     29   PROBE_LEVEL_THRESHOLD_VALUE   Probe Level Threshold Value     30   PROBE_IFC_LEVEL_THRESH_MODE   Ifc Level Thresh Mode     31   PROBE_IFC_SLOPED_START_AMPL   Ifc Sloped Start Value     32   PROBE_IFC_LEVEL_THRESH_VALUE   Ifc Level Thresh Value     33   PROBE_SLOPED_END_DISTANCE   Sloped End Distance	26	PROBE_ SENSITIVITY	Probe Sensitivty
29   PROBE_LEVEL_THRESHOLD_VALUE   Probe Level Threshold Value     30   PROBE_IFC_LEVEL_THRESH_MODE   Ifc Level Thresh Mode     31   PROBE_IFC_SLOPED_START_AMPL   Ifc Sloped Start Value     32   PROBE_IFC_LEVEL_THRESH_VALUE   Ifc Level Thresh Value     33   PROBE_SLOPED_END_DISTANCE   Sloped End Distance	27	PROBE_LEVEL_THRESHOLD_MODE	Probe Level Threshold Mode
30   PROBE_IFC_LEVEL_THRESH_MODE   Ifc Level Thresh Mode     31   PROBE_IFC_SLOPED_START_AMPL   Ifc Sloped Start Value     32   PROBE_IFC_LEVEL_THRESH_VALUE   Ifc Level Thresh Value     33   PROBE_SLOPED_END_DISTANCE   Sloped End Distance	28	PROBE_LEVEL_SLOPED_START_AMPL	Probe Level Sloped Start Value
31   PROBE_IFC_SLOPED_START_AMPL   Ifc Sloped Start Value     32   PROBE_IFC_LEVEL_THRESH_VALUE   Ifc Level Thresh Value     33   PROBE_SLOPED_END_DISTANCE   Sloped End Distance	29	PROBE_LEVEL_THRESHOLD_VALUE	Probe Level Threshold Value
32 PROBE_IFC_LEVEL_THRESH_VALUE Ifc Level Thresh Value   33 PROBE_SLOPED_END_DISTANCE Sloped End Distance	30	PROBE_IFC_LEVEL_THRESH_MODE	Ifc Level Thresh Mode
33 PROBE_SLOPED_END_DISTANCE Sloped End Distance	31	PROBE_IFC_SLOPED_START_AMPL	Ifc Sloped Start Value
	32	PROBE_IFC_LEVEL_THRESH_VALUE	Ifc Level Thresh Value
34 PROBE UPR LVL POLARITY Probe Upr Lvl Polarity	33	PROBE_SLOPED_END_DISTANCE	Sloped End Distance
	34	PROBE_UPR_LVL_POLARITY	Probe Upr Lvl Polarity
35 PROBE_IFC_LVL_POLARITY Probe Ifc Level Polarity	35	PROBE_IFC_LVL_POLARITY	Probe Ifc Level Polarity
36 RESET_NEW_PROBE_DIAGNOSTIC Reset New Probe Diagnostic	36	RESET_NEW_PROBE_DIAGNOSTIC	Reset New Probe Diagnostic
37 PROBE_CONV_FACT Probe Conversion Factor	37	PROBE_CONV_FACT	Probe Conversion Factor
38 PROBE_SCLE_OFFS Probe Scale Offset	38	PROBE_SCLE_OFFS	Probe Scale Offset

39	PROBE DRIVE PLUS COUNTS	Probe Drive+ Counts
40	PROBE_WAIT_COUNTS	Probe Wait Counts
41	PROBE_DRIVE_MINUS_COUNTS	Probe Drive- Counts
42	PROBE CAL DATE	Probe Cal Date
43	PROBE CAL LOC	Probe Cal Location
44	PARAMETER_5	Parameter 5
45	PARAMETER_6	Parameter 6
46	LEVEL_OFFSET	Level Offset
47	ZERO_OFFSET	Zero Offset
48	SENSITIVITY	Sensitivity
49	BLOCKING_DISTANCE	Blocking Distance
50	ALARM_DELAY	Failure Alarm Delay
51	LEVEL_TRIM	Level Trim
52	LEVEL_THRESHOLD_MODE	Level Threshold Mode
53	LEVEL_THRESHOLD_VALUE	Level Threshold Value
54	UPR_LVL_POLARITY	Level Polarity
55	FLOATMINSEP	Minimum Separation
56	LEVEL_SLOPED_START_AMPL	Level Sloped Start Value
57	SLOPED_END_DISTANCE	Sloped End Distance
58	INTERFACE_LEVEL	Interface Level
59	INTERFACE_LEVEL_UNIT	Interface Level Unit
60	UPPER_THICKNESS	Upper Thickness
61	UPPER_THICKNESS_UNIT	Upper Thickness Unit
62	IFC_LEVEL_TRIM	Ifc Level Trim
63	IFC_LEVEL_THRESH_MODE	Ifc Level Thresh Mode
64	IFC_LEVEL_THRESH_VALUE	Ifc Level Thresh Value
65	IFC_LVL_POLARITY	Ifc Level Polarity
66	IFC_SLOPED_START_AMPL	Ifc Sloped Start Value
67	RESET_PARAMETERS	Reset Parameters
68	LEVEL_TICKS	Level Ticks
69	ECHO_STRENGTH	Echo Strength
70	INTERFACE_TICKS	Interface Ticks
71	IFC_ECHO_STRENGTH	Ifc Echo Strength
72	LEVEL_NOISE_RATIO	Level Noise Ratio
73	LEVEL_NOISE_LOCATION	Level Noise Location
74	IFC_NOISE_RATIO	Ifc Noise Ratio
75	IFC_NOISE_LOCATION	Ifc Noise Location
76	ELECTRONICS_TEMPERATURE	Electronics Temp
77	TEMPERATURE_UNIT	Temperature Unit
78	MAX_ELECTRONICS_TEMP	Max Elec Temp
79	MIN_ELECTRONICS_TEMP	Min Elec Temp

80	DESET ELECTRONICS TEMPS	Reset Electronic Temps
	RESET_ELECTRONICS_TEMPS	Enter Password
81	ENTER_PASSWORD	
82	ELEC_TEMP_OFFSET	Elec Temp Offset
83	NAP_VALUE	
84	FACTORY_RESET	Factory Reset
85		Conversion Factor
86	SCLE_OFFS	Scale Offset
87	DRIVE_PLUS_COUNTS	Drive+ Counts
88	WAIT_COUNTS	Wait Counts
89	DRIVE_MINUS_COUNTS	Drive- Counts
90	FACTORY_PARAMETER_1	Factory Parameter 1
91	FACTORY_PARAMETER_2	Factory Parameter 2
92	FACTORY_PARAMETER_3	Factory Parameter 3
93	FACTORY_PARAMETER_4	Factory Parameter 4
94	MAGNETROL_SERIAL_NUMBER	Magnetrol S/N
95	DATE_CODE	Date Code
96	CONFIG_CHANGED_MODE	TB Config Chgd Mode
97	RESET_CONFIG_CHANGED	Reset Config Changed
98	USER_PASSWORD	New User Password
99	LOCAL_DISP_MEAS_VALUES	Local Disp Meas Values
100	LOCAL_DISP_LANGUAGE	Local Disp Language
101	LOCAL_DISP_PHYS_DEV_TAG	Local Disp Phys Dev Tag
102	MAIN_FIRMWARE_VERSION	Main Firmware Version
103	MAIN_HARDWARE_VERSION	Main Hardware Version
104	COP_FIRMWARE_VERSION	CoP Firmware Version
105	COP_HARDWARE_VERSION	CoP Hardware Version
106	PRESENT_STATUS	Present Status
107	STATUS_INDICATORS_1	Indicators Group 1
108	STATUS_INDICATORS_2	Indicators Group 2
109	STATUS_INDICATORS_3	Indicators Group 3
110	STATUS_INDICATORS_4	Indicators Group 4
111	STATUS_INDICATORS_5	Indicators Group 5
112	STATUS_INDICATORS_6	Indicators Group 6
113	TREND_LEVEL_VALUE	Level
114	TREND_DISTANCE_VALUE	Distance
115	TREND_IFC_LEVEL_VALUE	Interface Level
116	TREND_UPPER_THICK_VALUE	Upper Thickness
117	TREND_ECHO_STR_VALUE	Echo Strength
118	TREND_IFC_ECHO_STR_VALUE	Ifc Echo Strength
119	DEVICE_CLOCK	Device Clock

120	HISTORY CONTROL	History Control
120	HIST_ENTRY1	Event History 1
121	HIST_ENTRY2	Event History 2
122	HIST_ENTRY3	Event History 3
123	HIST_ENTRY4	Event History 4
	HIST_ENTRY5	-
125 126		Event History 5 Event History 6
	HIST_ENTRY6	-
127	HIST_ENTRY7	Event History 7
128	HIST_ENTRY8	Event History 8
129	HIST_ENTRY9	Event History 9
130	HIST_ENTRY10	Event History 10
131	RESET_HISTORY	Reset History
132	ECHO_HIST_TRIGGER_MODE	Echo Hist Trigger Mode
133	ECHO_HIST_TIME_TRIGGERS	Echo Hist Time Triggers
134	ECHO_HIST_EVENT_TRIGGERS	Echo Hist Event Triggers
135	ECHO_REFERENCE_LOG	Echo Reference
136	ECHO_HISTORY_LOG1	Echo History 1
137	ECHO_HISTORY_LOG2	Echo History 2
138	ECHO_HISTORY_LOG3	Echo History 3
139	ECHO_HISTORY_LOG4	Echo History 4
140	ECHO_HISTORY_LOG5	Echo History 5
141	ECHO_HISTORY_LOG6	Echo History 6
142	ECHO_HISTORY_LOG7	Echo History 7
143	ECHO_HISTORY_LOG8	Echo History 8
144	ECHO_HISTORY_LOG9	Echo History 9
145	DELETE_ECHO_HISTORY	Delete Echo History
146	SAVE_ECHO_CURVE	Save Echo Curve
147	VIEW_ECHO_CURVE	View Echo Curve
148	WAVEFORM_SUMMARY	Waveform Summary
149	ECHO_CURVE_DATA	Echo Curve Data
150	ECHO_DATA_INDEX	Echo Data Index
151	DATA_LOG_SETUP	Data Log Setup
152	DATA_LOG_SUMM_READ_REQ	Log Summary Read Req
153	DATA_LOG_SUMMARY	Data Log Summary
154	DATA_LOG_INDEX	Data Log Index
155	DATA_LOG_RECORDS	Log Data
156	PD_TAG_APPL_IMAGE	PD Tag

	Level (and Interface) Transducer	BIOCK TADIE
Item	Parameter Name	Parameter Label
0	BLOCK_STRUCTURE	BLOCK STRUCT
1	ST_REV	Static Revision
2	TAG_DESC	Tag Description
3	STRATEGY	Strategy
4	ALERT_KEY	Alert Key
5	MODE_BLK	Block Mode
6	BLOCK_ERR	Block Error
7	UPDATE_EVT	Update Event
8	BLOCK_ALM	Block Alarm
9	TRANSDUCER_DIRECTORY	Transducer Directory
10	TRANSDUCER_TYPE	Transducer Type
11	XD_ERROR	Transducer Error
12	COLLECTION_DIRECTORY	Collection Directory
13	MEAS_TYPE	Measurement Type
14	VOLUME	Volume
15	VOLUME_UNIT	Volume Unit
16	FILL_RATE	Fill Rate
17	FILL_RATE_UNIT	Fill Rate Unit
18	LEVEL_VALUE	Level
19	LEVEL_UNIT	Level Unit
20	VESSEL TYPE	Vessel Type
21	VESSEL_RADIUS	Vessel Radius
22	VESSEL_ELLIPSE_DEPTH	Vessel Ellipse Depth
23	VESSEL_CONICAL_HEIGHT	Vessel Conical Height
24	VESSEL_WIDTH	Vessel Width
25	VESSEL_LENGTH	Vessel Length
26	VOLUME_TABLE_TYPE	Volume Table Type
27	LEVEL_INPUT_SOURCE	Level Input Source
28	VOLUME_TABLE_LENGTH	Volume Table Length
29	VOLUME_TABLE_PT_01	Volume Table Pt 01
30	VOLUME_TABLE_PT_02	Volume Table Pt 02
31	VOLUME_TABLE_PT_03	Volume Table Pt 03
32	VOLUME_TABLE_PT_04	Volume Table Pt 04
33	VOLUME_TABLE_PT_05	Volume Table Pt 05
34	VOLUME_TABLE_PT_06	Volume Table Pt 06
35	VOLUME_TABLE_PT_07	Volume Table Pt 07
36	VOLUME_TABLE_PT_08	Volume Table Pt 08
37	VOLUME_TABLE_PT_09	Volume Table Pt 09
38	VOLUME_TABLE_PT_10	Volume Table Pt 10

# Level (and Interface) Transducer Block Table

39	VOLUME_TABLE_PT_11	Volume Table Pt 11
40	VOLUME_TABLE_PT_12	Volume Table Pt 12
41	VOLUME_TABLE_PT_13	Volume Table Pt 13
42	VOLUME_TABLE_PT_14	Volume Table Pt 14
43	VOLUME_TABLE_PT_15	Volume Table Pt 15
44	VOLUME_TABLE_PT_16	Volume Table Pt 16
45	VOLUME_TABLE_PT_17	Volume Table Pt 17
46	VOLUME_TABLE_PT_18	Volume Table Pt 18
47	VOLUME_TABLE_PT_19	Volume Table Pt 19
48	VOLUME_TABLE_PT_20	Volume Table Pt 20
49	VOLUME_TABLE_PT_21	Volume Table Pt 21
50	VOLUME_TABLE_PT_22	Volume Table Pt 22
51	VOLUME_TABLE_PT_23	Volume Table Pt 23
52	VOLUME_TABLE_PT_24	Volume Table Pt 24
53	VOLUME_TABLE_PT_25	Volume Table Pt 25
54	VOLUME_TABLE_PT_26	Volume Table Pt 26
55	VOLUME_TABLE_PT_27	Volume Table Pt 27
56	VOLUME_TABLE_PT_28	Volume Table Pt 28
57	VOLUME_TABLE_PT_29	Volume Table Pt 29
58	VOLUME_TABLE_PT_30	Volume Table Pt 30
59	VOLUME_HIGH_LIMIT	Volume High Limit
60	LEVEL_LOW_LIMIT	Level Low Limit
61	LEVEL_HIGH_LIMIT	Level High Limit
62	ENTER_PASSWORD	Enter Password
63	PRESENT_STATUS	Present Status
64	STATUS_INDICATORS_1	Indicators Group 1
65	STATUS_INDICATORS _2	Indicators Group 2
66	STATUS_INDICATORS _3	Indicators Group 3
67	STATUS_INDICATORS _4	Indicators Group 4
68	STATUS_INDICATORS _5	Indicators Group 5
69	STATUS_INDICATORS _6	Indicators Group 6
70	TREND_VOLUME_VALUE	Volume

# Service Policy

Owners of Magnetrol/Orion Instruments controls may request the return of a or any part of an instrument for complete rebuilding or replacement. They will be rebuilt or replaced promptly. Instruments returned under our service policy must be returned by prepaid transportation.

Magnetrol/Orion will repair or replace the control at no cost to the purchaser (or owner) other than transportation if:

- 1. Returned within the warranty period; and
- 2. The factory inspection finds the cause of the claim to be covered under the warranty.

If the trouble is the result of conditions beyond our control; or, is NOT covered by the warranty, there will be charges for labor and the parts required to rebuild or replace the equipment.

In some cases it may be expedient to ship replacement parts; or, in extreme cases a complete new instrument, to replace the original equipment before it is returned. If this is desired, notify the factory of both the model and serial numbers of the instrument to be replaced. In such cases, credit for the materials returned will be determined on the basis of the applicability of our warranty.

No claims for misapplication, labor, direct or consequential damage will be allowed.

### **Return Material Procedure**

So that we may efficiently process any materials that are returned, it is essential that a "Return Material Authorization" (RMA) number be obtained from the factory, prior to the material's return. This is available through Magnetrol/Orion's local representative or by contacting the factory. Please supply the following information:

- 1. Company Name
- 2. Description of Material
- 3. Serial Number
- 4. Reason for Return
- 5. Application

Any unit that was used in a process must be properly cleaned in accordance with OSHA standards, before it is returned to the factory.

A Material Safety Data Sheet (MSDS) must accompany material that was used in any media.

All shipments returned to the factory must be by prepaid transportation.

All replacements will be shipped F.O.B. factory.



705 Enterprise Street • Aurora, Illinois 60504-8149 • 630-969-4000 • Fax 630-969-9489 info@magnetrol.com • www.magnetrol.com



2105 Oak Villa Boulevard • Baton Rouge, Louisiana 70815 • 225-906-2343 • Toll Free 866-55-ORION • Fax 225-906-2344 • www.orioninstruments.com

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Bulletin: ORI-651.1 July 2016